



**PARTS  
CATALOGUE  
CATALOGO  
DE REPUESTOS**

**4CMH'25 ( 6GPB )**  
**4DMH'25 ( 6GVB )**

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4CMH/4DMH  
PARTS CATALOGUE  
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CATALOGO DE REPUESTOS  
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# FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.  
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

## 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

## 3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

| PART NO.     | DESCRIPTION              | Q'TY | REMARKS |
|--------------|--------------------------|------|---------|
| 2F5-83310-60 | FRONT FLASHER LIGHT ASSY | 2    |         |
| 115-83311-60 | .BULB (6V-18W)           | 1    |         |

## 4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

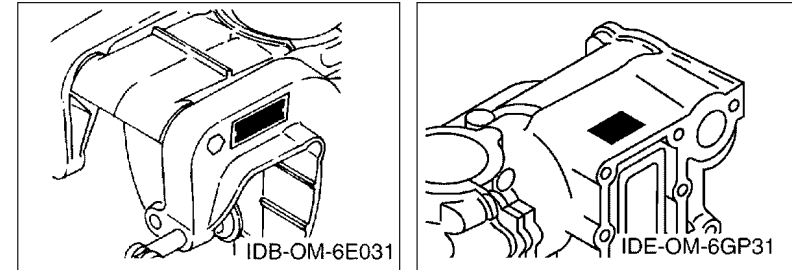
| PART NO.        | DESCRIPTION         | Q'TY | REMARKS |
|-----------------|---------------------|------|---------|
| 2N4-24110-00-X5 | FUEL TANK COMP.     | 2    | MXR     |
| 3J1-24240-10    | .GRAPHIC, FUEL TANK | 1    | FOR MXR |

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (\*) before a reference number indicates modified items after the first edition.

## 7. Applicable Serial No.

Engine Serial No.



## 8. Applicable Engine Starting Serial No.

| Model | Serial No.   | Model | Serial No.   |
|-------|--------------|-------|--------------|
| 4C    | 6GPK-1009449 | 4D    | 6GVK-1004803 |
|       |              |       |              |
|       |              |       |              |
|       |              |       |              |

## 9. Applicable Colour Code

| Abbreviation | Colour Name        | Colour Code |
|--------------|--------------------|-------------|
| DBN1         | DARK BLUISH GRAY 1 | 008D        |

## 10. Quantity Column Information

| Column No. | Name Of Q'ty Column | Applicable Model |
|------------|---------------------|------------------|
| 1          | 6GPB                | 4CMH             |
| 2          | 6GVB                | 4DMH             |
|            |                     |                  |
|            |                     |                  |

# PROLOGO

Este catálogo de repuestos corresponde a las piezas para el o los modelos que figuran en la página de portada. Al formular el pedido de repuestos, se ruega citar este catálogo y especificar correctamente el número y el nombre de las piezas.

1. Las modificaciones y agregados que se hayan realizado después de la edición de este Catálogo de Repuestos, serán anunciados en las Informaciones de Recambios. Es recomendable que se hagan las correcciones necesarias en el Catálogo de Repuestos de acuerdo con las Informaciones de Recambios.

## 2. Abreviaciones

En este. Catálogo de Repuestos se emplean las siguientes abreviaciones.

“UR” Usar el número de partes especificado

“UN” Usar la cantidad necesaria

“AP” Piezas sustitutivas

“LM” Fabricación local (Hay que pedir los repuestos en las cercanías)

“F#” N° de bastidor (N° aplicable a la máquina)

“O/S” Sobredimensionado

## 3. La cantidad de componentes para el montaje

- Los componentes, suministrados como conjunto, se describen con un punto (.) que precede al nombre del parte como se indica a continuación.
- La numeración que aparece a la derecha de cada descripción indica la cantidad de partes por cada unidad de conjunto.

| CODIGO N°    | DESCRIPCION          | CANT. OBSERVACIONES |
|--------------|----------------------|---------------------|
| 2F5-83310-60 | ENSAMBLAJE DE LA LUZ | 2                   |
| 115-83311-60 | .BOMBILLA (6V-18W)   | 1                   |

## 4. Los colores de los componentes se indican como sigue en la columna de “OBSERVACIONES”.

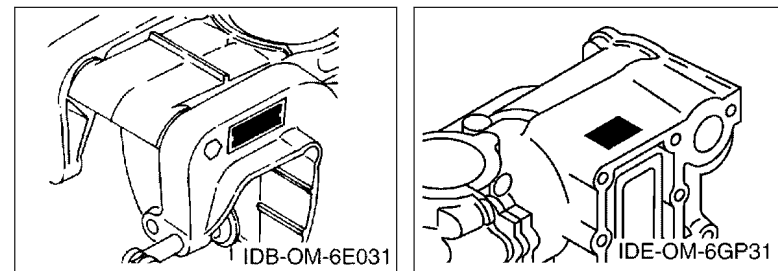
| CODIGO N°       | DESCRIPCION          | CANT. OBSERVACIONES |
|-----------------|----------------------|---------------------|
| 2N4-24110-00-X5 | COMP. DEL TANQUE     | 2 MXR               |
| 3J1-24240-10    | .GRAFICO, DEL TANQUE | 1 PARA MXR          |

5. Debe tenerse en cuenta que las ilustraciones sirven como guía para la búsqueda de los números de partes y no deben usarse para el montaje. Durante el montaje, se recomienda usar el manual de taller correspondiente.

6. EL asterisco (\*) antes del número de referencia indica los elementos modificados después de la primera edición.

## 7. Números de serie

N° de Serie del motor



## 8. Números de serie del motor

| Modelo | N° de serie  | Modelo | N° de serie  |
|--------|--------------|--------|--------------|
| 4C     | 6GPK-1009449 | 4D     | 6GVK-1004803 |
|        |              |        |              |
|        |              |        |              |
|        |              |        |              |
|        |              |        |              |

## 9. Códigos de color aplicables

| Abreviatura | Nombre de color    | Código de color |
|-------------|--------------------|-----------------|
| DBN1        | DARK BLuish GRAY 1 | 008D            |

## 10. Informacion para la columna de cantidades

| Columna N° | Nombre de la columna de cantidades | Modelo aplicable |
|------------|------------------------------------|------------------|
| 1          | 6GPB                               | 4CMH             |
| 2          | 6GVB                               | 4DMH             |
|            |                                    |                  |
|            |                                    |                  |
|            |                                    |                  |

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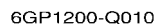
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## PARTES DE REPUESTO TEMPORALES

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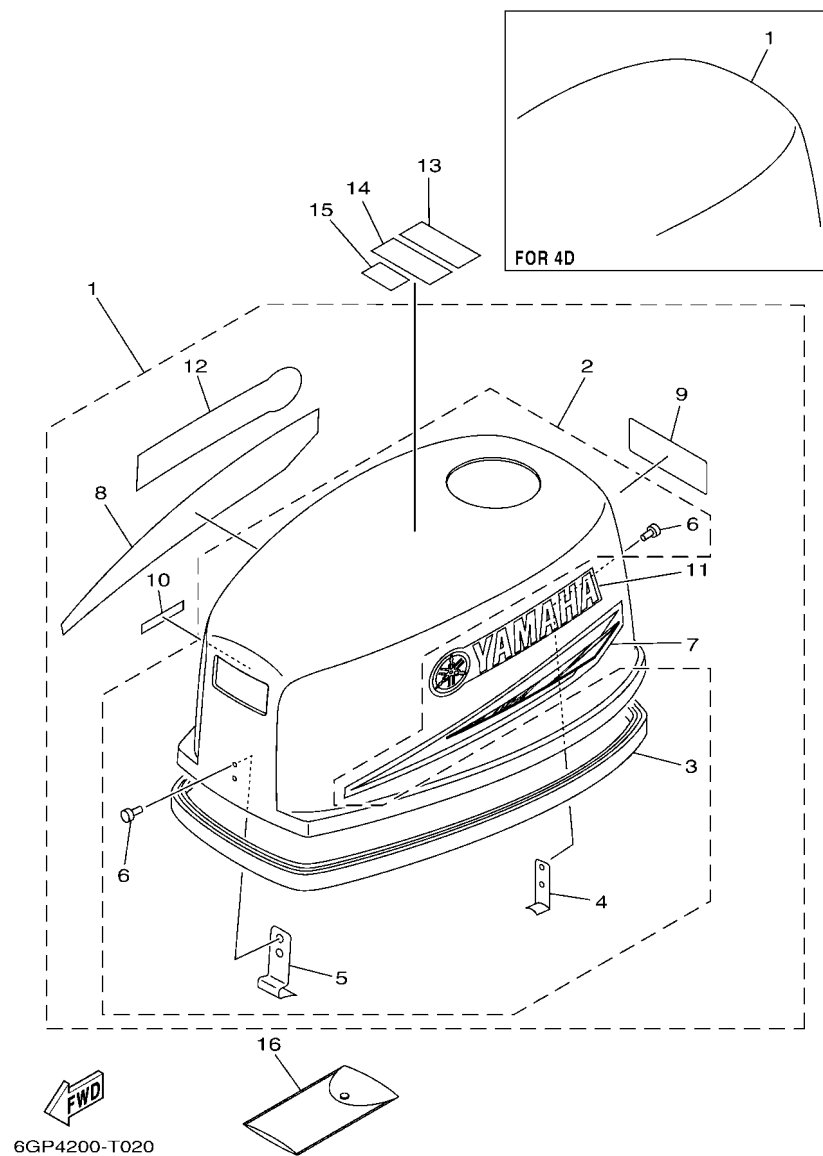
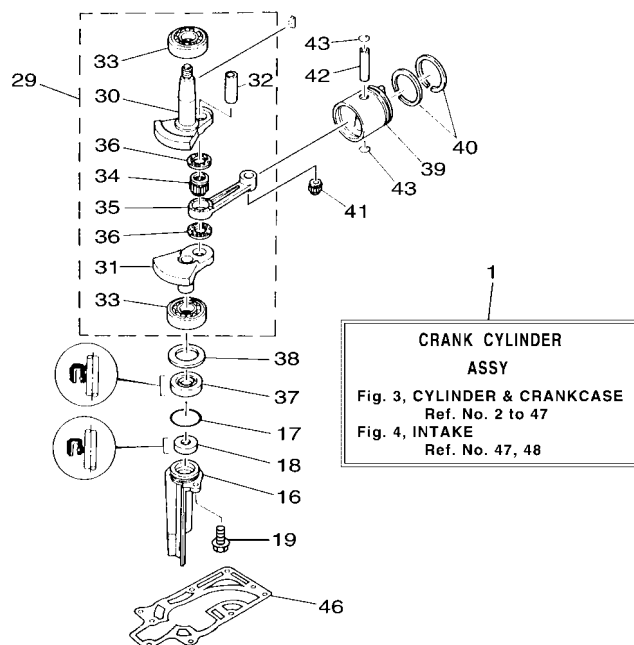
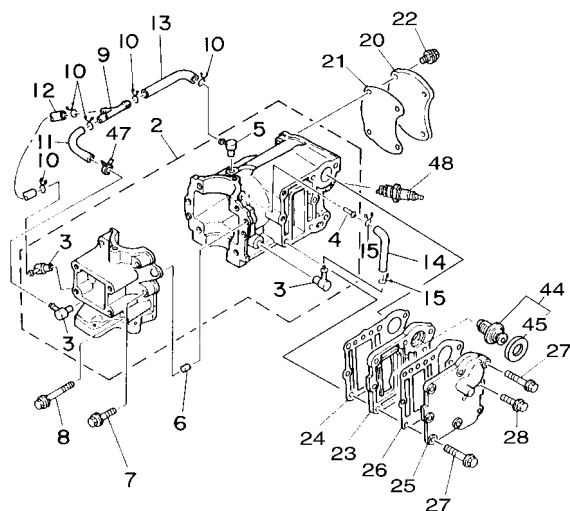


FIG. 2 TOP COWLING

SOPORTE SUPERIOR

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                     | 6GPB | 6GVB |  |  |  | REMARKS OBSERVACIONES |
|----------|--------------------|-------------------------------------------------------------|------|------|--|--|--|-----------------------|
| 1        | 6GP-42610-01       | TOP COWLING ASSY<br>SOPORTE SUPERIOR COMPL.                 | 1    |      |  |  |  |                       |
|          | 6GV-42610-01       | TOP COWLING ASSY<br>SOPORTE SUPERIOR COMPL.                 |      | 1    |  |  |  |                       |
| 2        | 6GP-4261A-01       | .TOP COWLING W/O GRAPHICS<br>.SOPORTE SUPERIOR SIN GRAFICOS | 1    |      |  |  |  |                       |
|          | 6GV-4261A-01       | .TOP COWLING W/O GRAPHICS<br>.SOPORTE SUPERIOR SIN GRAFICOS |      | 1    |  |  |  |                       |
| 3        | 6E0-42615-01       | ..SEAL<br>..SELLO                                           | 1    | 1    |  |  |  |                       |
| 4        | 6E0-42647-01       | ..HOLDER, CLAMP BAND<br>..MORDAZA DE ABRAZADERA             | 1    | 1    |  |  |  |                       |
| 5        | 6E0-42651-02       | ..HOOK<br>..GANCHO                                          | 1    | 1    |  |  |  |                       |
| 6        | 90266-04M00        | ..RIVET<br>..REMACHE                                        | 4    | 4    |  |  |  |                       |
| 7        | 6E0-42675-41       | ..GRAPHIC, SIDE 1<br>..CALCAMONIA LATERAL 1                 | 1    | 1    |  |  |  |                       |
| 8        | 6E0-42676-41       | ..GRAPHIC, SIDE 2<br>..CALCAMONIA LATERAL 2                 | 1    | 1    |  |  |  |                       |
| 9        | 6E0-42678-41       | ..GRAPHIC, REAR<br>..CALCAMONIA TRASERA                     | 1    | 1    |  |  |  |                       |
| 10       | 6X3-44191-00       | ..INDICATOR, SHIFT<br>..INDICADOR DE CAMBIOS                | 1    | 1    |  |  |  |                       |
| 11       | 6E0-42681-41       | ..MARK, COWLING<br>..MARCA DE CUBIERTA                      | 1    | 1    |  |  |  |                       |
| 12       | 6E0-42681-41       | ..MARK, COWLING<br>..MARCA DE CUBIERTA                      | 1    | 1    |  |  |  |                       |
| 13       | 6EE-42698-41       | LABEL, WARNING (FUEL)<br>ETIQUETA DE ADVERTENCIA            | 1    |      |  |  |  |                       |
| 14       | 6EE-42698-51       | LABEL, WARNING (FUEL)<br>ETIQUETA DE ADVERTENCIA            | 1    |      |  |  |  | FOR CAR(CE)           |
| 15       | 6EE-2817K-01       | LABEL, FUEL<br>ETIQUETA COMBUSTIBLE                         | 1    |      |  |  |  | FOR CAR(CE)           |
| 16       | 656-W2810-03       | TOOL KIT<br>JUEGO DE HERRAMIENTAS                           | 1    | 1    |  |  |  | FOR CAR(CE)           |

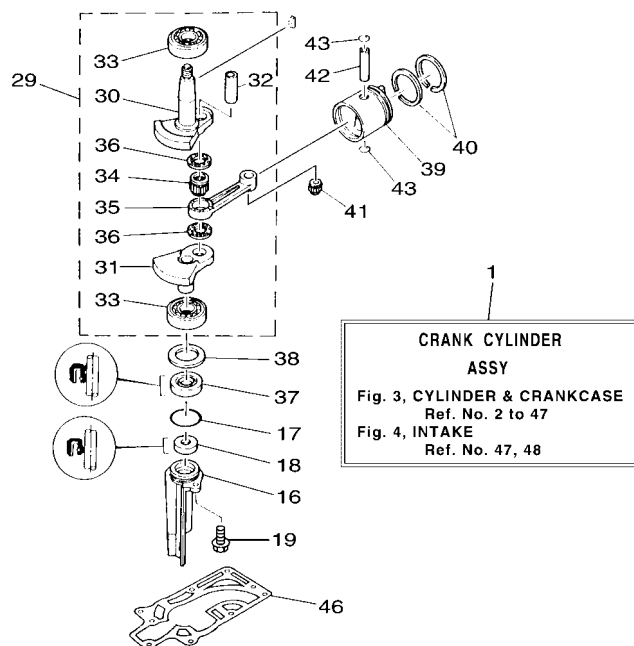
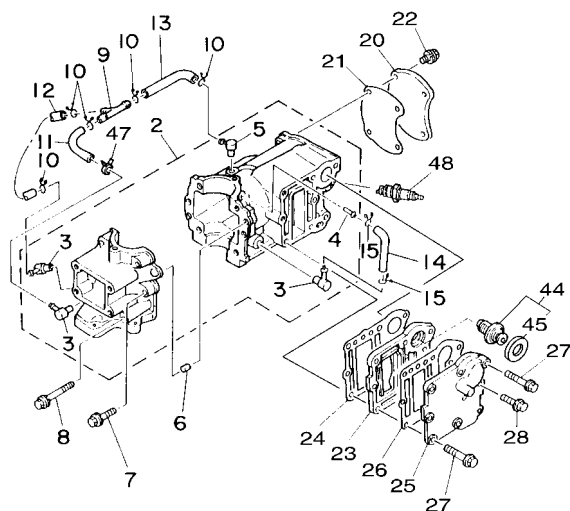


**FWD**  
6GP2300-R030

**FIG. 3 CYLINDER & CRANKCASE**

**CYLINDRO & CARTER**

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                         | 6GPB | 6GVB |  |  |  | REMARKS OBSERVACIONES |
|----------|--------------------|-----------------------------------------------------------------|------|------|--|--|--|-----------------------|
| 1        | 6E3-W0090-05-1S    | CRANK CYLINDER ASSY<br>BLOQUE MOTOR COMPLETO                    | 1    | 1    |  |  |  |                       |
| 2        | 6E3-15100-02       | CRANKCASE ASSY<br>CARTER COMPLETO                               | 1    | 1    |  |  |  |                       |
| 3        | 650-11370-01       | .CHECK VALVE ASSY<br>.VALVULA DE CONTROL COMPL.                 | 3    | 3    |  |  |  |                       |
| 4        | 624-14485-00       | .PIPE, JOINT<br>.TUBO DE UNION                                  | 1    | 1    |  |  |  |                       |
| 5        | 6E5-11372-01       | .NIPPLE, HOSE<br>.NIPLE DE MANGUERA                             | 1    | 1    |  |  |  |                       |
| 6        | 93606-12019        | PIN, DOWEL<br>PASADOR DE CLAVIJA                                | 2    | 2    |  |  |  |                       |
| 7        | 90105-06M16        | BOLT, FLANGE<br>TORNILLO                                        | 4    | 4    |  |  |  |                       |
| 8        | 90105-06M17        | BOLT, FLANGE<br>TORNILLO                                        | 2    | 2    |  |  |  |                       |
| 9        | 6E0-24378-00       | PIPE, JOINT 3<br>TUBO DE UNION 3                                | 1    | 1    |  |  |  |                       |
| 10       | 90467-06016        | CLIP<br>PRESILLA                                                | 5    | 5    |  |  |  |                       |
| 11       | 90445-07M00        | HOSE (L100)<br>TUBO (L100)                                      | 1    | 1    |  |  |  |                       |
| 12       | 90445-07M28        | HOSE (L70)<br>TUBO (L70)                                        | 1    | 1    |  |  |  |                       |
| 13       | 90445-07M32        | HOSE (L120)<br>TUBO (L120)                                      | 1    | 1    |  |  |  |                       |
| 14       | 90445-07M28        | HOSE (L70)<br>TUBO (L70)                                        | 1    | 1    |  |  |  |                       |
| 15       | 90467-06016        | CLIP<br>PRESILLA                                                | 2    | 2    |  |  |  |                       |
| 16       | 6E0-15396-03-CA    | HOUSING, OIL SEAL<br>CAJA DE SELLO DE ACEITE                    | 1    | 1    |  |  |  |                       |
| 17       | 93210-31MJ5        | O-RING<br>ANILLO O                                              | 1    | 1    |  |  |  |                       |
| 18       | 93101-10M25        | OIL SEAL<br>SELLO ACEITE                                        | 1    | 1    |  |  |  |                       |
| 19       | 97E95-06516        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 1    | 1    |  |  |  |                       |
| 20       | 6E3-11191-01-1S    | COVER, CYLINDER HEAD 1<br>TAPA CULATA DE CILINDRO 1             | 1    | 1    |  |  |  |                       |
| 21       | 6E3-11193-A1       | GASKET, HEAD COVER 1<br>EMPAQUE                                 | 1    | 1    |  |  |  |                       |
| 22       | 90105-06039        | BOLT, FLANGE<br>TORNILLO                                        | 4    | 4    |  |  |  |                       |
| 23       | 6E3-41111-01-1S    | INNER COVER, EXHAUST<br>CUBIERTA INTERIOR DE ESCAPE             | 1    | 1    |  |  |  |                       |
| 24       | 6E3-41112-A1       | GASKET, EXHAUST INNER COVER<br>EMPAQUE                          | 1    | 1    |  |  |  |                       |
| 25       | 6E3-41113-01-1S    | OUTER COVER, EXHAUST<br>CUBOERTA EXTERIOR DE ESCAPE             | 1    | 1    |  |  |  |                       |
| 26       | 6E3-41114-A1       | GASKET, EXHAUST OUTER COVER<br>EMPAQUE                          | 1    | 1    |  |  |  |                       |
| 27       | 90105-06037        | BOLT, FLANGE<br>TORNILLO                                        | 8    | 8    |  |  |  |                       |



  
6GP2300-R030

**FIG. 3 CYLINDER & CRANKCASE**

**CYLINDRO & CARTER**

| REF.<br>NO. | PART NO.<br>CODIGO N° | DESCRIPTION<br>DESCRIPCION                     | 6GPB | 6GVb |  |  |  | REMARKS<br>OBSERVACIONES           |
|-------------|-----------------------|------------------------------------------------|------|------|--|--|--|------------------------------------|
| 28          | 90105-06039           | BOLT, FLANGE<br>TORNILLO                       | 1    | 1    |  |  |  |                                    |
| 29          | 6E3-11400-00          | CRANKSHAFT ASSY<br>CIGUENAL COMPLETO           | 1    | 1    |  |  |  |                                    |
| 30          | 6E3-11412-02          | .CRANK 1<br>.MANIVELA 1                        | 1    | 1    |  |  |  |                                    |
| 31          | 6E3-11422-02          | .CRANK 2<br>.MANIVELA 2                        | 1    | 1    |  |  |  |                                    |
| 32          | 6G1-11681-00          | .PIN, CRANK 1<br>.PASADOR MANIVELA 1           | 1    | 1    |  |  |  |                                    |
| 33          | 93306-204U0           | .BEARING<br>.COJINETE                          | 2    | 2    |  |  |  |                                    |
| 34          | 93310-418V1           | .BEARING<br>.COJINETE DE RODILLOS              | 1    | 1    |  |  |  |                                    |
| 35          | 6E0-11651-01          | .ROD, CONNECTING<br>.BIELA                     | 1    | 1    |  |  |  |                                    |
| 36          | 90209-18112           | .WASHER<br>.ARANDELA DE SEPARACION             | 2    | 2    |  |  |  |                                    |
| 37          | 93101-20M29           | OIL SEAL<br>SELLO ACEITE                       | 1    | 1    |  |  |  |                                    |
| 38          | 90201-32M48           | WASHER, PLATE<br>ARANDELA PLANA                | 1    | 1    |  |  |  |                                    |
| 39          | 6E3-11631-00-98       | PISTON (STD)<br>PISTON (NORMA)                 | 1    | 1    |  |  |  |                                    |
| 40          | 6J1-11610-00          | PISTON RING SET (STD)<br>JUEGO DE AROS (NORMA) | 1    | 1    |  |  |  |                                    |
| 41          | 93310-112V0           | BEARING<br>COJINETE DE RODILLOS                | 1    | 1    |  |  |  |                                    |
| 42          | 6G1-11633-00          | PIN, PISTON<br>PASADOR, PISTON                 | 1    | 1    |  |  |  |                                    |
| 43          | 93450-13022           | CIRCLIP<br>SEGURO                              | 2    | 2    |  |  |  |                                    |
| 44          | 6E5-12411-02          | THERMOSTAT<br>TERMOSTAT                        | 1    |      |  |  |  | FOR CAR(CE)<br>FOR CAR(CE)         |
| 45          | 6E5-12412-00          | .SEAL, THERMOSTAT<br>.SELLO TERMOSTATO         | 1    |      |  |  |  |                                    |
| 46          | 6E0-45113-A1          | GASKET, UPPER CASING<br>EMPAQUE                | 1    | 1    |  |  |  |                                    |
| 47          | 90468-07M02           | CLIP<br>PRESILLA                               | 1    | 1    |  |  |  |                                    |
| 48          | 94702-00040           | PLUG, SPARK (NGK B7HS)<br>BUJIA (NGK B7HS)     | 1    | 1    |  |  |  |                                    |
|             | 94702-00272           | PLUG, SPARK (NGK BR7HS)<br>BUJIA (NGK BR7HS)   | 1    | 1    |  |  |  | FOR CHN,CAR(CE)<br>FOR CHN,CAR(CE) |

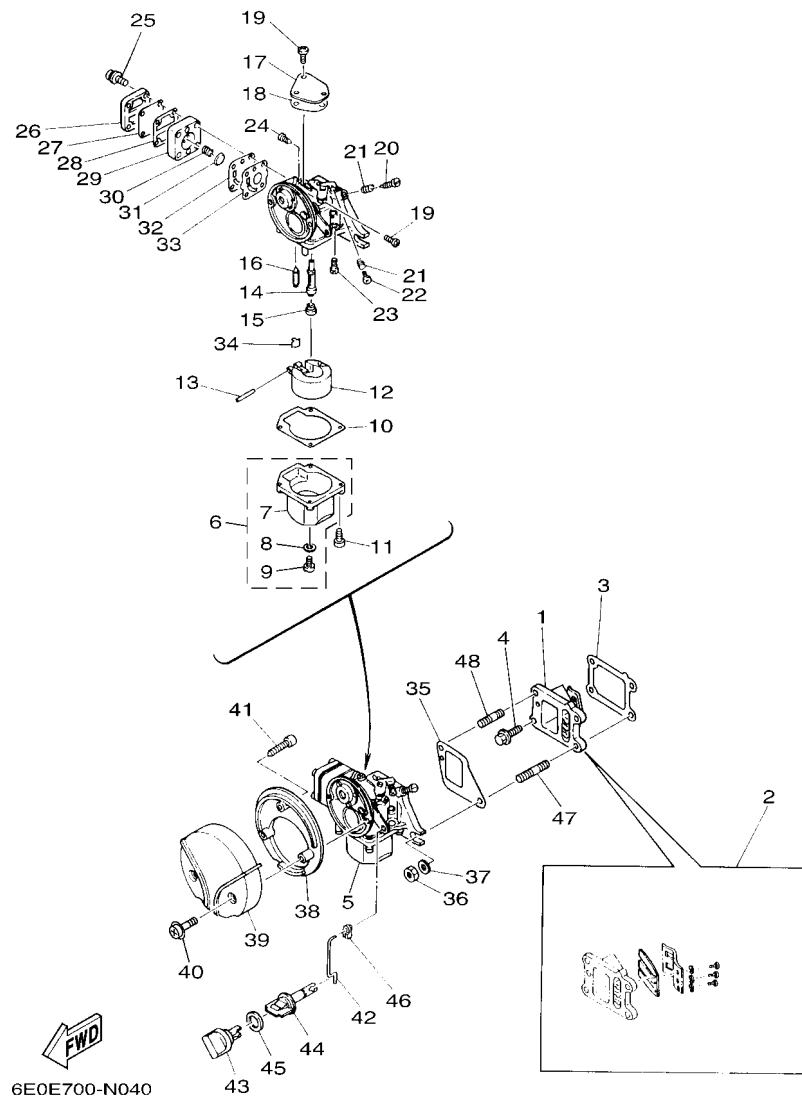


FIG. 4 INTAKE

ADMISION

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                    | 6GPB | 6GVB |  |  | REMARKS OBSERVACIONES |
|----------|--------------------|------------------------------------------------------------|------|------|--|--|-----------------------|
| 1        | 6J1-13610-00       | REED VALVE ASSY<br>VALVULA DE LAMINAS COMPLETA             | 1    | 1    |  |  |                       |
| 2        | 6J1-W0004-00       | .REED SET<br>.JUEGO DE VALVULAS DE LENGUETA                | 1    | 1    |  |  |                       |
| 3        | 6E0-13621-A2       | GASKET, VALVE SEAT<br>JUNTA, DE VALV.DE EMPAQUE            | 1    | 1    |  |  |                       |
| 4        | 95D95-06016        | BOLT, FLANGE DEEP RECESS<br>CERROJO, REBORDE HUECO PROFUND | 2    | 2    |  |  |                       |
| 5        | 6E3-14301-06       | CARBURETOR ASSY 1<br>CARBURADOR COMPLETO 1                 | 1    | 1    |  |  |                       |
| 6        | 6E0-14180-00       | .FLOAT CHAMBER ASSY<br>.CAMARA DE BOYA COMPLETE            | 1    | 1    |  |  |                       |
| 7        | 6E0-14381-02       | .BODY, FLOAT CHAMBER<br>.CUERPO DE CAMARA DE BOIA          | 1    | 1    |  |  |                       |
| 8        | 646-14198-01       | .GASKET<br>.EMPAQUE                                        | 1    | 1    |  |  |                       |
| 9        | 97890-05006        | .SCREW, PAN HEAD<br>.TORNILLO                              | 1    | 1    |  |  |                       |
| 10       | 6E0-14384-01       | .GASKET, FLOAT CHAMBER<br>.EMPAQUE DE CAMARA DE BOIA       | 1    | 1    |  |  |                       |
| 11       | 97980-04116        | .SCREW, WITH WASHER<br>.TORNILLO, CON ARANDELA             | 4    | 4    |  |  |                       |
| 12       | 6E7-14385-01       | .FLOAT<br>.BOIA                                            | 1    | 1    |  |  |                       |
| 13       | 647-14386-00       | .PIN, FLOAT<br>.PASADOR DE BOIA                            | 1    | 1    |  |  |                       |
| 14       | 6E3-14341-02       | .NOZZLE, MAIN<br>.BOQUILLA PRINCIPAL                       | 1    | 1    |  |  |                       |
| 15       | 648-14343-40       | .JET, MAIN (# 80)<br>.INJECTOR PRINCIPAL (# 80)            | 1    | 1    |  |  |                       |
| 16       | 6F5-14392-00       | .VALVE, NEEDLE<br>.VALVULA DE AGUJA                        | 1    | 1    |  |  |                       |
| 17       | 6E0-14157-00       | .COVER, PLATE<br>.CUBIERTA DE MEZCLA                       | 1    | 1    |  |  |                       |
| 18       | 6E0-14227-01       | .GASKET<br>.EMPAQUE                                        | 1    | 1    |  |  |                       |
| 19       | 97890-04007        | .SCREW, PAN HEAD<br>.TORNILLO                              | 4    | 4    |  |  |                       |
| 20       | 647-14323-00       | .SCREW, AIR ADJUSTING<br>.TORNILLO DE AJUSTE DE AIRE       | 1    | 1    |  |  |                       |
| 21       | 646-14212-01       | .SPRING, PILOT ADJUSTING<br>.RESORTE DE AJUSTE DE PILOTO   | 2    | 2    |  |  |                       |
| 22       | 664-14321-01       | .SCREW, THROTTLE<br>.TORNILLO DE OBTURADOR                 | 1    | 1    |  |  |                       |
| 23       | 648-14342-26       | .JET, PILOT (# 52)<br>.ESPREA DE PILOTO (# 52)             | 1    | 1    |  |  |                       |
| 24       | 647-14326-00       | .SCREW, GUIDE<br>.TORNILLO DE GUIA                         | 1    | 1    |  |  |                       |
| 25       | 97980-04120        | .SCREW, WITH WASHER<br>.TORNILLO, CON ARANDELA             | 4    | 4    |  |  |                       |
| 26       | 6E0-24413-00       | .COVER<br>.CUERPO 2                                        | 1    | 1    |  |  |                       |
| 27       | 6E0-24471-01       | .DIAPHRAGM<br>.DIAFRAGMA                                   | 1    | 1    |  |  |                       |

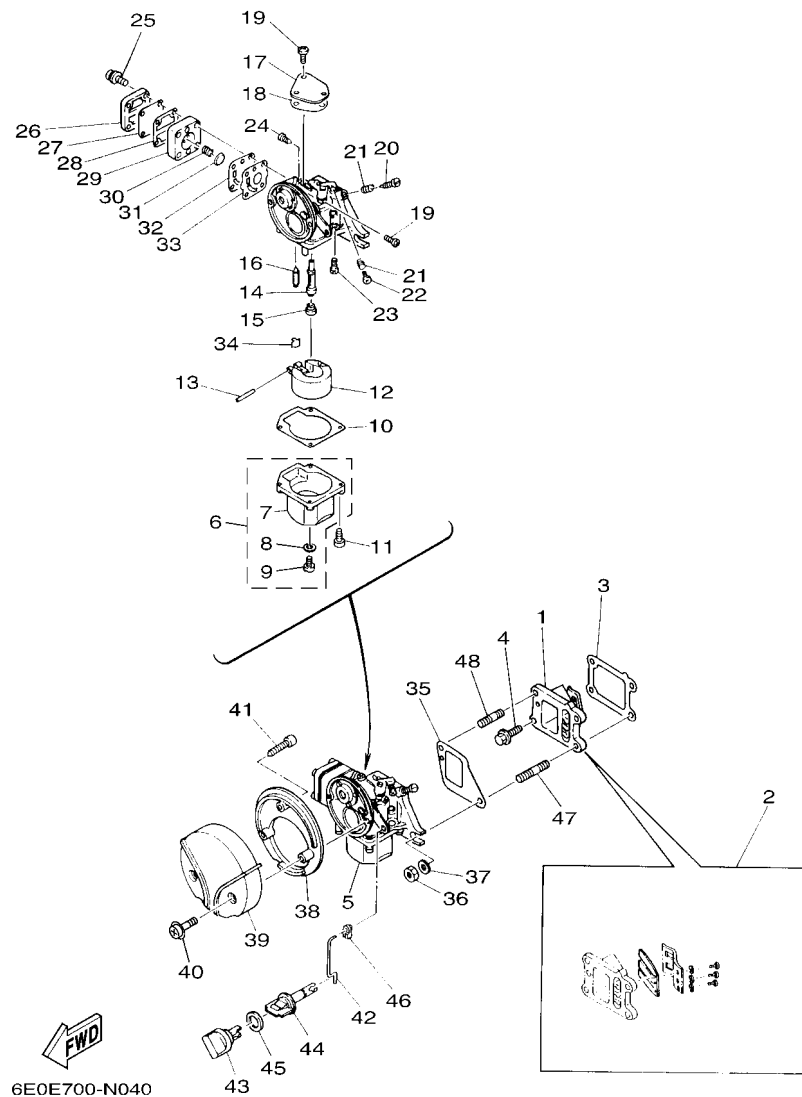
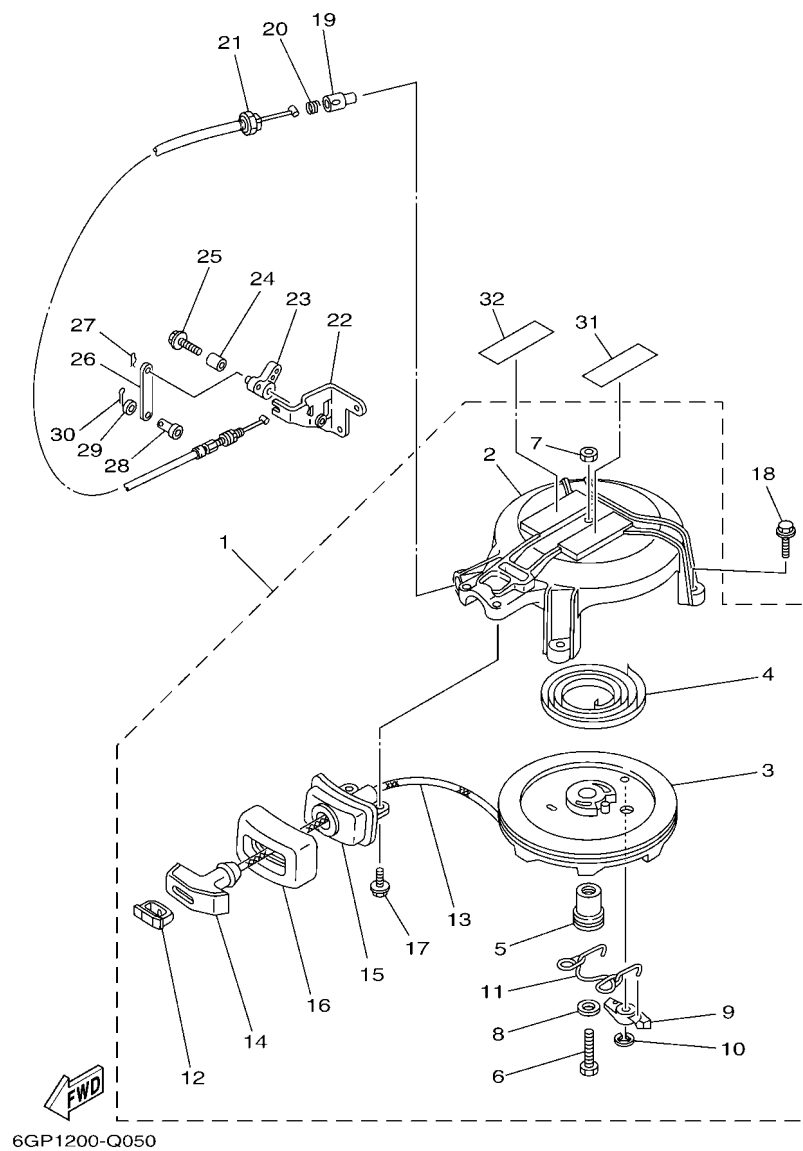


FIG. 4 INTAKE

ADMISION

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                          | 6GPB | 6GVB |  |  | REMARKS OBSERVACIONES |
|----------|--------------------|--------------------------------------------------|------|------|--|--|-----------------------|
| 28       | 6E0-24435-00       | .GASKET, BODY 2<br>.EMPAQUE                      | 1    | 1    |  |  |                       |
| 29       | 6E0-24412-00       | .BODY 1<br>.CUERPO 1                             | 1    | 1    |  |  |                       |
| 30       | 6E0-24423-00       | .SPRING, DIAPHRAGM<br>.RESORTE DE DIAFRAGMA      | 1    | 1    |  |  |                       |
| 31       | 6E0-14346-00       | .PLATE<br>.PLACA                                 | 1    | 1    |  |  |                       |
| 32       | 6E0-24411-00       | .DIAPHRAGM<br>.DIAFRAGMA                         | 1    | 1    |  |  |                       |
| 33       | 6E0-24434-00       | .GASKET, BODY<br>.EMPAQUE                        | 1    | 1    |  |  |                       |
| 34       | 6E0-14159-00       | .CLIP<br>.PRESILLA                               | 1    | 1    |  |  |                       |
| 35       | 6E0-14198-A0       | GASKET<br>EMPAQUE                                | 1    | 1    |  |  |                       |
| 36       | 95380-06700        | NUT<br>TUERCA                                    | 2    | 2    |  |  |                       |
| 37       | 92995-06600        | WASHER<br>ARANDELA                               | 2    | 2    |  |  |                       |
| 38       | 6E0-14417-00       | COVER 1<br>CUBIERTA 1                            | 1    | 1    |  |  |                       |
| 39       | 6E0-14418-00       | COVER 2<br>CUBIERTA 2                            | 1    | 1    |  |  |                       |
| 40       | 97980-05225        | SCREW, WITH WASHER<br>TORNILLO, CON ARANDELA     | 2    | 2    |  |  |                       |
| 41       | 97780-40720        | SCREW, TAPPING<br>TORNILLO DE CABEZA DE CONO ACH | 1    | 1    |  |  |                       |
| 42       | 6E0-41256-00       | ROD, CHOKE 1<br>VARILLA DE AHOGADOR              | 1    | 1    |  |  |                       |
| 43       | 6E0-41271-01       | KNOB, CHOKE<br>PERILLA AHOGADOR                  | 1    | 1    |  |  |                       |
| 44       | 6E0-41272-00       | KNOB, CHOKE<br>PERILLA AHOGADOR                  | 1    | 1    |  |  |                       |
| 45       | 90202-12M16        | WASHER, PLATE<br>ARANDELA DE PLANA               | 1    | 1    |  |  |                       |
| 46       | 661-41262-02       | JOINT, CHOKE LEVER<br>CONECTOR DE AHOGADOR       | 1    | 1    |  |  |                       |
| 47       | 95627-06325        | BOLT, STUD<br>PERNO DE PUNTAL                    | 1    | 1    |  |  |                       |
| 48       | 90116-06M08        | BOLT, STUD<br>ESPARRAGO                          | 1    | 1    |  |  |                       |



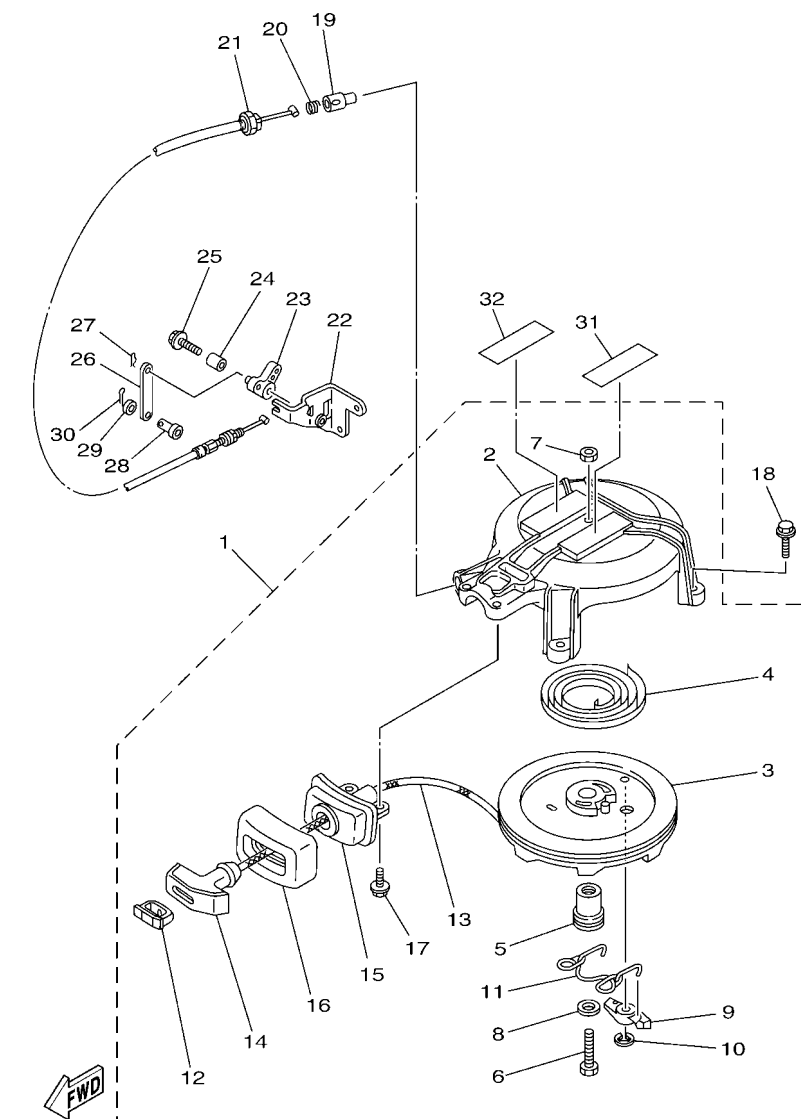
\*1: CUT FROM 50M ROLLS, PART NO. 90890-44372, CUTTING LENGTH 1.85M

\*1: CORTE DE UN RODILLO DE 50M, PARTS NUMERO 90890-44372, LARGO DEL CORTE 1.85M

FIG. 5 STARTER

ARRANQUE

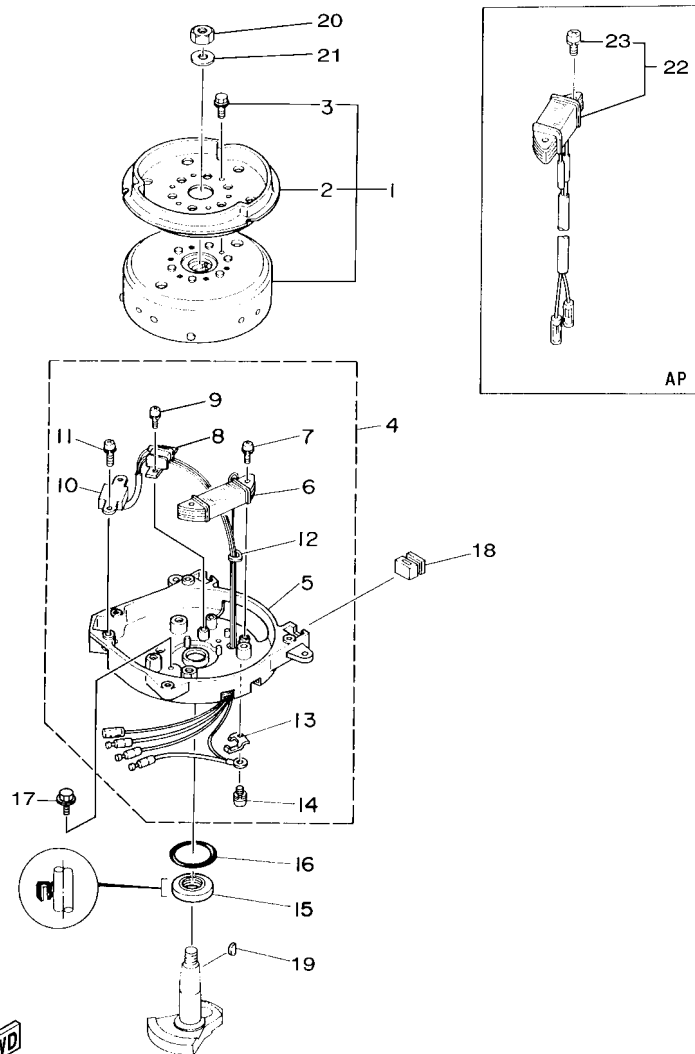
| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                      | 6GPB | 6GVB |  |  | REMARKS OBSERVACIONES |
|----------|--------------------|--------------------------------------------------------------|------|------|--|--|-----------------------|
| 1        | 6E4-15710-77       | STARTER ASSY<br>ARRANQUE COMPLETO                            | 1    | 1    |  |  |                       |
| 2        | 6E4-15711-72       | .CASE, STARTER<br>.CAJA DE ARRANQUE                          | 1    | 1    |  |  |                       |
| 3        | 6E0-15714-01       | .DRUM, SHEAVE<br>.TAMBOR ROLDANA                             | 1    | 1    |  |  |                       |
| 4        | 90510-08M03        | .SPRING, SPIRAL<br>.RESORTE EN ESPIRAL                       | 1    | 1    |  |  |                       |
| 5        | 6E0-15717-01       | .SHAFT, STARTER<br>.EJE DE ARRANQUE                          | 1    | 1    |  |  |                       |
| 6        | 97013-06035        | .BOLT<br>.PERNO                                              | 1    | 1    |  |  |                       |
| 7        | 95303-06600        | .NUT<br>.TUERCA                                              | 1    | 1    |  |  |                       |
| 8        | 90201-06M30        | .WASHER, PLATE<br>.ARANDELA PLANA                            | 1    | 1    |  |  |                       |
| 9        | 677-15741-01       | .PAWL, DRIVE<br>.TRINQUETE DE TRACCION                       | 1    | 1    |  |  |                       |
| 10       | 93430-06M02        | .CIRCLIP<br>.SEGURO                                          | 1    | 1    |  |  |                       |
| 11       | 6E0-15705-00       | .SPRING, DRIVE PAWL<br>.RESORTE                              | 1    | 1    |  |  |                       |
| 12       | 6G1-15779-00       | .COVER<br>.CUBIERTA                                          | 1    | 1    |  |  |                       |
| 13       | *                  | .WIRE (L1850)<br>.CABLE (L1850)                              | 1    | 1    |  |  | *1<br>*1              |
| 14       | 6G1-15755-00       | .HANDLE, STARTER<br>.MANIJA DE ARRANQUE                      | 1    | 1    |  |  |                       |
| 15       | 6E3-15758-01       | .GUIDE, WIRE<br>.GUIA DE CABLE                               | 1    | 1    |  |  |                       |
| 16       | 6E0-15761-01       | .SEAL, RUBBER 1<br>.SELLO DE GOMA 1                          | 1    | 1    |  |  |                       |
| 17       | 95D95-06016        | .BOLT, FLANGE DEEP RECESS<br>.CERROJO, REBORDE HUECO PROFUND | 2    | 2    |  |  |                       |
| 18       | 95D95-06020        | BOLT, FLANGE DEEP RECESS<br>CERROJO, REBORDE HUECO PROFUND   | 3    | 3    |  |  |                       |
| 19       | 656-15748-00       | PLUNGER, STARTER STOP<br>EMBOLO SEGURO DE ARRANQUE           | 1    | 1    |  |  |                       |
| 20       | 90501-10227        | SPRING, COMPRESSION<br>RESORTE DE COMPRESION                 | 1    | 1    |  |  |                       |
| 21       | 6E4-15770-70       | CABLE COMP., STARTER STOP<br>CABLECOMPL DE SEGURO ARRANQUE   | 1    | 1    |  |  |                       |
| 22       | 6E4-15772-71       | STAY 2<br>SOPORTE 2                                          | 1    | 1    |  |  |                       |
| 23       | 6E4-15746-70       | ARM<br>BRAZO                                                 | 1    | 1    |  |  |                       |
| 24       | 90387-06504        | COLLAR<br>ESPACIADOR                                         | 1    | 1    |  |  |                       |
| 25       | 90119-06287        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA                   | 1    | 1    |  |  |                       |
| 26       | 6E4-15747-71       | LINK<br>ESLABON                                              | 1    | 1    |  |  |                       |
| 27       | 90468-10005        | CLIP<br>PRESILLA                                             | 1    | 1    |  |  |                       |



**FIG. 5 STARTER**

## ARRANQUE

[illegible]



6GP2300-R060

FIG. 6 GENERATOR

GENERADOR

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                         | 6GPB | 6GVB |  |  | REMARKS OBSERVACIONES |
|----------|--------------------|-----------------------------------------------------------------|------|------|--|--|-----------------------|
| 1        | 6E0-85550-72       | ROTOR ASSY<br>ROTOR COMPLETO                                    | 1    | 1    |  |  |                       |
| 2        | 6E0-15723-00       | .PULLEY, STARTER<br>.POLEA DE ARRANQUE                          | 1    | 1    |  |  |                       |
| 3        | 90105-06M14        | .BOLT FLANGE<br>.TORNILLO                                       | 3    | 3    |  |  |                       |
| 4        | 6E0-85560-72       | BASE ASSY<br>CONJUNTO BASE                                      | 1    | 1    |  |  |                       |
| 5        | 6E0-15359-01       | .HOUSING, OIL SEAL<br>.CAJA DE SELLO DE ACEITE                  | 1    | 1    |  |  |                       |
| 6        | 6E0-85520-71       | .COIL, CHARGE<br>.BOBINA DE CARGA                               | 1    | 1    |  |  |                       |
| 7        | 90159-05038        | .SCREW, WITH WASHER<br>.TORNILLO CON VALONA                     | 2    | 2    |  |  |                       |
| 8        | 6E0-85595-71       | .PULSER COIL ASSY 1<br>.BOBINA DE PULSACION CONJUNTA 1          | 1    | 1    |  |  |                       |
| 9        | 90159-04036        | .SCREW, WITH WASHER<br>.TORNILLO CON VALONA                     | 2    | 2    |  |  |                       |
| 10       | 6E0-85592-71       | .PULSER COIL ASSY 2<br>.BOBINA DE PULSACION CONJUNTA 2          | 1    | 1    |  |  |                       |
| 11       | 90159-05037        | .SCREW, WITH WASHER<br>.TORNILLO CON VALONA                     | 2    | 2    |  |  |                       |
| 12       | 6E0-81336-70       | .GROMMET<br>.TAPON PROTECTOR                                    | 1    | 1    |  |  |                       |
| 13       | 6E0-81328-70       | .CLAMP<br>.GRAMPA                                               | 1    | 1    |  |  |                       |
| 14       | 90159-04035        | .SCREW, WITH WASHER<br>.TORNILLO CON VALONA                     | 1    | 1    |  |  |                       |
| 15       | 93102-20M25        | OIL SEAL<br>SELLO ACEITE                                        | 1    | 1    |  |  |                       |
| 16       | 93210-42159        | O-RING<br>ANILLO O                                              | 1    | 1    |  |  |                       |
| 17       | 97E95-06516        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 2    | 2    |  |  |                       |
| 18       | 6E0-24183-01       | DAMPER, LOCATING 3<br>AMORTIGUADOR DE MONTAJE 3                 | 2    |      |  |  |                       |
| 19       | 90280-04M06        | KEY, WOODRUFF<br>CUNA WOODRUFF                                  | 1    | 1    |  |  |                       |
| 20       | 90170-10113        | NUT<br>TUERCA                                                   | 1    | 1    |  |  |                       |
| 21       | 90201-10126        | WASHER, PLATE<br>ARANDELA PLANA                                 | 1    | 1    |  |  |                       |
| 22       | 6E0-81303-41       | LIGHTING COIL ASSY<br>BOBINA DE ILUMINACION COMPL.              | 1    | 1    |  |  | AP 40W                |
|          | 6E0-81303-81       | LIGHTING COIL ASSY<br>BOBINA DE ILUMINACION COMPL.              | 1    | 1    |  |  | AP 40W                |
| 23       | 90159-05039        | .SCREW, WITH WASHER<br>.TORNILLO CON VALONA                     | 2    | 2    |  |  | AP 60W                |
|          | 90159-05040        | .SCREW, WITH WASHER<br>.TORNILLO CON VALONA                     | 2    | 2    |  |  | AP 60W                |

AP 40W  
AP 40W  
AP 60W  
AP 60W  
FOR 6E0-81303-41  
FOR 6E0-81303-41  
FOR 6E0-81303-81  
FOR 6E0-81303-81



**ELECTRICO**

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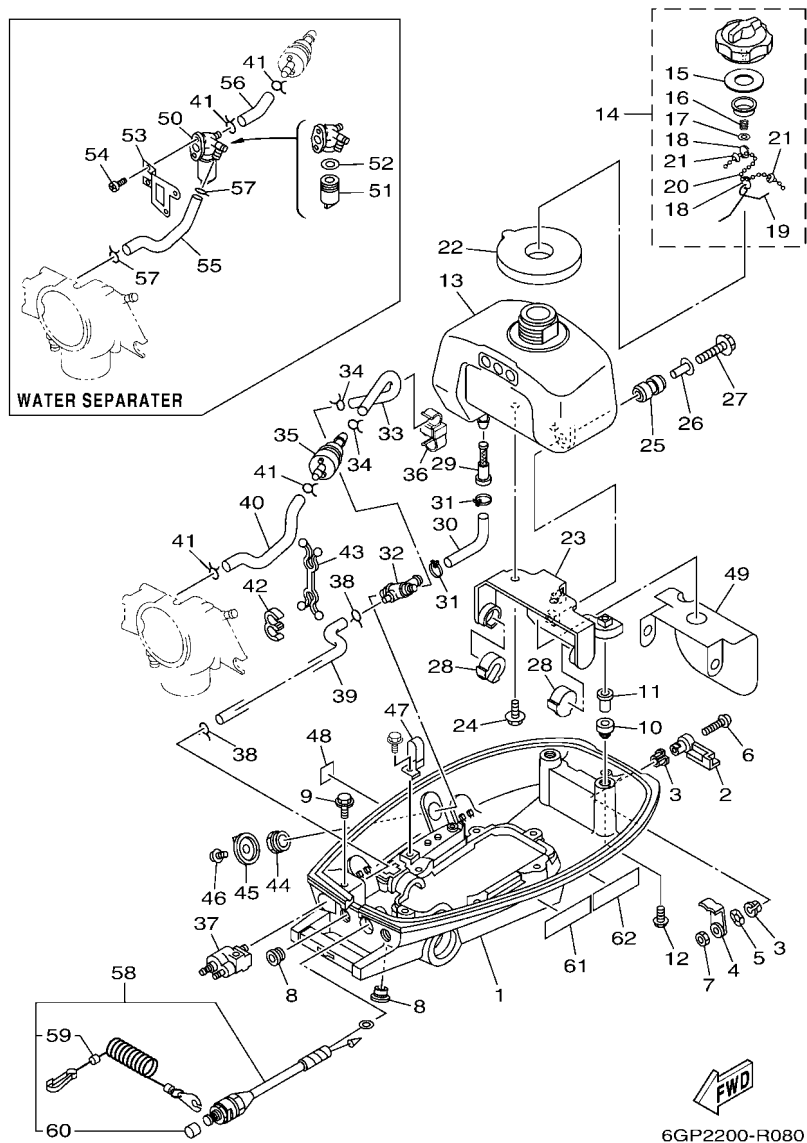


FIG. 8 BOTTOM COWLING 1

CUBIERTA INFERIOR 1

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                         | 6GPB | 6GVB |  |  |  | REMARKS OBSERVACIONES |
|----------|--------------------|-----------------------------------------------------------------|------|------|--|--|--|-----------------------|
| 1        | 6E0-42711-10-8D    | COWLING, BOTTOM 1<br>CUBIERTA INFERIOR 1                        | 1    |      |  |  |  |                       |
| 2        | 6E0-42815-00-8D    | LEVER, CLAMP 1<br>PALANCA ABRAZADERA 1                          | 1    |      |  |  |  |                       |
| 3        | 90386-12069        | BUSH<br>BUJE                                                    | 2    |      |  |  |  |                       |
| 4        | 6E0-42816-00       | LEVER, CLAMP 2<br>PALANCA ABRAZADERA 2                          | 1    |      |  |  |  |                       |
| 5        | 90206-12052        | WASHER, WAVE<br>ARANDELA ONDULADA                               | 1    |      |  |  |  |                       |
| 6        | 97885-06030        | SCREW, PAN HEAD<br>TORNILLO A MUESCA                            | 1    |      |  |  |  |                       |
| 7        | 95380-06700        | NUT<br>TUERCA                                                   | 1    |      |  |  |  |                       |
| 8        | 90480-14M14        | GROMMET<br>TAPON                                                | 2    |      |  |  |  |                       |
| 9        | 95D95-06020        | BOLT, FLANGE DEEP RECESS<br>CERROJO, REBORDE HUECO PROFUND      | 1    |      |  |  |  |                       |
| 10       | 6E3-24182-01       | DAMPER, LOCATING 2<br>AMORTIGUADOR DE MONTAJE 2                 | 2    |      |  |  |  |                       |
| 11       | 6E0-42542-00       | PIPE<br>TUBO                                                    | 2    |      |  |  |  |                       |
| 12       | 95D95-06025        | BOLT, FLANGE DEEP RECESS<br>CERROJO, REBORDE HUECO PROFUND      | 2    |      |  |  |  |                       |
| 13       | 6E3-24111-00       | TANK, FUEL<br>DEPOSITO DE COMBUSTIBLE                           | 1    |      |  |  |  |                       |
| 14       | 68D-24610-11       | CAP ASSY<br>TAPA COMPLETA                                       | 1    |      |  |  |  |                       |
| 15       | 68D-24612-01       | .PACKING, CAP<br>.EMPAQUE DE TAPA                               | 1    |      |  |  |  |                       |
| 16       | 90501-100A5        | .SPRING, COMPRESSION<br>.RESORTE DE COMPRESION                  | 1    |      |  |  |  |                       |
| 17       | 92990-04200        | .WASHER, PLAIN<br>.ARANDELA PLANA                               | 1    |      |  |  |  |                       |
| 18       | 90468-100A0        | .CLIP<br>.PRESILLA                                              | 2    |      |  |  |  |                       |
| 19       | 624-24634-00       | .HOOK, CHAIN BALL<br>.GANCHO                                    | 1    |      |  |  |  |                       |
| 20       | 69M-24633-01       | .CHAIN, BALL<br>.EMPAQUE                                        | 1    |      |  |  |  |                       |
| 21       | 67D-21757-00       | .WASHER, SPECIAL 1<br>.ARANDELA ESPECIAL 1                      | 2    |      |  |  |  |                       |
| 22       | 6E3-24641-10       | GASKET, CAP 1<br>EMPAQUE DE TAPA 1                              | 1    |      |  |  |  |                       |
| 23       | 6E3-24115-00       | STAY, FUEL TANK 1<br>SOPORTE DEPOSITO DE COMBUST.1              | 1    |      |  |  |  |                       |
| 24       | 97E95-06514        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 2    |      |  |  |  |                       |
| 25       | 6A0-82317-01       | DAMPER, IGNITION COIL<br>AMORTIGUADOR BOBINA ENCENDIDO          | 1    |      |  |  |  |                       |
| 26       | 90387-06119        | COLLAR<br>ESPACIADOR                                            | 1    |      |  |  |  |                       |
| 27       | 97E95-06525        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 1    |      |  |  |  |                       |

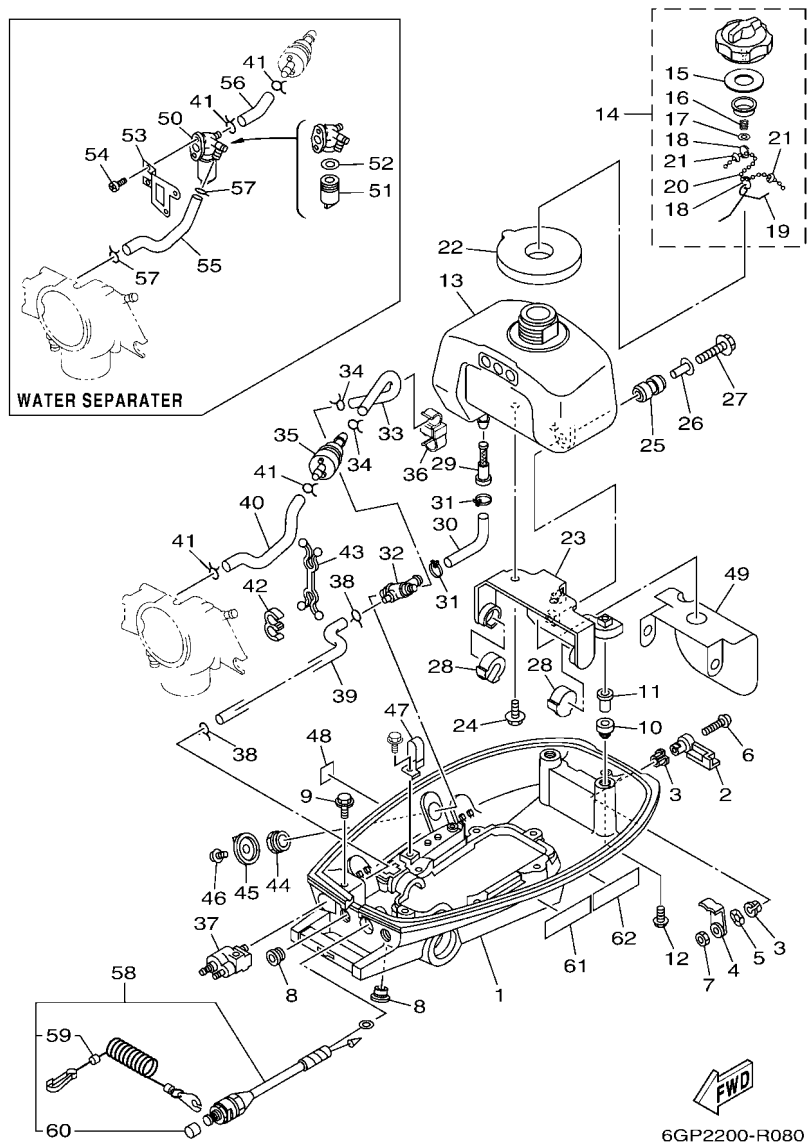


FIG. 8 BOTTOM COWLING 1

CUBIERTA INFERIOR 1

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                | 6GPB | 6GVB |  |  | REMARKS OBSERVACIONES              |
|----------|--------------------|--------------------------------------------------------|------|------|--|--|------------------------------------|
| 28       | 6E0-24181-01       | DAMPER, LOCATING 1<br>AMORTIGUADOR DE MONTAJE 1        | 2    |      |  |  |                                    |
| 29       | 6L5-24251-00       | STRAINER 1<br>COLADOR 1                                | 1    |      |  |  |                                    |
| 30       | 6E3-24311-00       | PIPE, FUEL 1<br>TUBO DE COMBUSTIBLE 1                  | 1    |      |  |  |                                    |
| 31       | 90465-13M11        | CLAMP<br>BRIDA                                         | 2    |      |  |  |                                    |
| 32       | 6E0-24500-11       | FUEL COCK ASSY 1<br>GRIFO DE COMBUSTIBLE 1             | 1    |      |  |  |                                    |
| 33       | 6E3-24314-00       | PIPE 4<br>TUBO 4                                       | 1    |      |  |  |                                    |
| 34       | 90467-08004        | CLIP<br>PRESILLA                                       | 2    |      |  |  |                                    |
| 35       | 68T-24251-01       | STRAINER 1<br>COLADOR 1                                | 1    |      |  |  |                                    |
| 36       | 90464-12010        | CLAMP<br>BRIDA                                         | 1    |      |  |  |                                    |
| 37       | 6G1-24304-11       | FUEL PIPE JOINT COMP. 1<br>CONECTOR MANGUERA COMBUST.1 | 1    |      |  |  |                                    |
| 38       | 90467-08004        | CLIP<br>PRESILLA                                       | 2    |      |  |  |                                    |
| 39       | 6E3-24313-00       | PIPE 3<br>TUBO 3                                       | 1    |      |  |  |                                    |
| 40       | 6E3-24315-00       | PIPE 5<br>TUBO DE DESAGUE                              | 1    |      |  |  | FOR CAR(CE)<br>FOR CAR(CE)         |
| 41       | 90467-08004        | CLIP<br>PRESILLA                                       | 2    |      |  |  |                                    |
| 42       | 90464-09M21        | CLAMP<br>BRIDA                                         | 1    |      |  |  |                                    |
| 43       | 90464-10M53        | CLAMP<br>BRIDA                                         | 1    |      |  |  | FOR CAR(CE)<br>FOR CAR(CE)         |
| 44       | 90170-16M35        | NUT<br>TUERCA                                          | 1    |      |  |  |                                    |
| 45       | 6J1-24524-00       | LEVER, COCK<br>LLAVE DEL GRIFO                         | 1    |      |  |  |                                    |
| 46       | 97980-04210        | SCREW, WITH WASHER<br>TORNILLO, CON ARANDELA           | 1    |      |  |  |                                    |
| 47       | 90465-08M62        | CLAMP<br>BRIDA                                         | 1    |      |  |  |                                    |
| 48       | 6E0-24591-10       | EMBLEM, FUEL COCK<br>CALCAMONIA PALANCA DE CAMBIO      | 1    |      |  |  |                                    |
| 49       | 6E3-24217-00       | COVER<br>CUBIERTA                                      | 1    |      |  |  |                                    |
| 50       | 6E0-24500-62       | FUEL COCK ASSY 1<br>GRIFO DE COMBUSTIBLE 1             | 1    |      |  |  | WATER SEPARATER<br>WATER SEPARATER |
| 51       | 624-24521-02       | .CUP, FILTER<br>.COPA DE FILTRO                        | 1    |      |  |  |                                    |
| 52       | 102-24522-02       | .GASKET<br>.EMPAQUE                                    | 1    |      |  |  |                                    |
| 53       | 6E3-24566-61       | BRACKET, FILTER<br>SOPORTE DEL FILTRO                  | 1    |      |  |  | WATER SEPARATER<br>WATER SEPARATER |
| 54       | 97885-04010        | SCREW, PAN HEAD<br>TORNILLO A MUESCA                   | 2    |      |  |  | WATER SEPARATER<br>WATER SEPARATER |





6GP1200-Q090

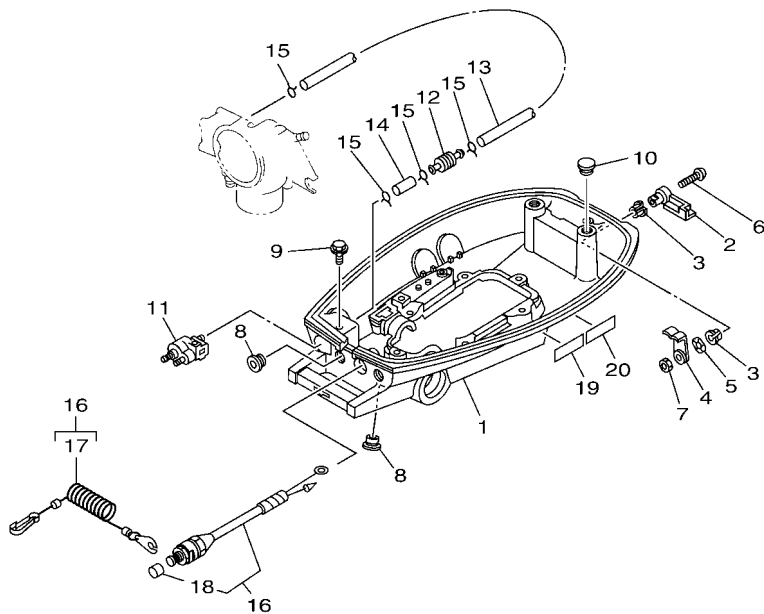


FIG. 9 BOTTOM COWLING 2

CUBIERTA INFERIOR 2

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                    | 6GPB | 6GVB |  | REMARKS OBSERVACIONES      |
|----------|--------------------|------------------------------------------------------------|------|------|--|----------------------------|
| 1        | 6E0-42711-05-8D    | COWLING, BOTTOM 1<br>CUBIERTA INFERIOR 1                   |      | 1    |  |                            |
| 2        | 6E0-42815-00-8D    | LEVER, CLAMP 1<br>PALANCA ABRAZADERA 1                     |      | 1    |  |                            |
| 3        | 90386-12069        | BUSH<br>BUJE                                               |      | 2    |  |                            |
| 4        | 6E0-42816-00       | LEVER, CLAMP 2<br>PALANCA ABRAZADERA 2                     |      | 1    |  |                            |
| 5        | 90206-12052        | WASHER, WAVE<br>ARANDELA ONDULADA                          |      | 1    |  |                            |
| 6        | 97885-06030        | SCREW, PAN HEAD<br>TORNILLO A MUESCA                       |      | 1    |  |                            |
| 7        | 95380-06700        | NUT<br>TUERCA                                              |      | 1    |  |                            |
| 8        | 90480-14M14        | GROMMET<br>TAPON                                           |      | 2    |  |                            |
| 9        | 95D95-06020        | BOLT, FLANGE DEEP RECESS<br>CERROJO, REBORDE HUECO PROFUND |      | 1    |  |                            |
| 10       | 6E1-24182-01       | DAMPER, LOCATING 2<br>AMORTIGUADOR DE MONTAJE 2            |      | 2    |  |                            |
| 11       | 6G1-24304-11       | FUEL PIPE JOINT COMP. 1<br>CONECTOR MANGUERA COMBUST.1     |      | 1    |  |                            |
| 12       | 646-24251-02       | STRAINER 1<br>COLADOR 1                                    |      | 1    |  |                            |
| 13       | 688-24313-00       | PIPE 3<br>TUBO 3                                           |      | 1    |  |                            |
| 14       | 90445-09057        | HOSE (L43)<br>TUBO (L43)                                   |      | 1    |  |                            |
| 15       | 90467-08004        | CLIP<br>PRESILLA                                           |      | 4    |  |                            |
| 16       | 6E0-82575-00       | ENGINE STOP SWITCH ASSY<br>INTERRUPTOR DE PARADA COMPL     |      | 1    |  |                            |
| 17       | 682-82556-00       | .LANYARD, STOP SWITCH<br>.CORDON DE INTERRUPTOR PARADA     |      | 1    |  |                            |
| 18       | 689-8257Y-00       | .CAP<br>.TAPA                                              |      | 1    |  |                            |
| 19       | 6EE-81994-41       | LABEL, SAFETY<br>ETIQUETA DE SEGURIDAD                     |      | 1    |  |                            |
| 20       | 6EE-81994-51       | LABEL, SAFETY<br>ETIQUETA DE SEGURIDAD                     |      | 1    |  | FOR CAR(CE)<br>FOR CAR(CE) |

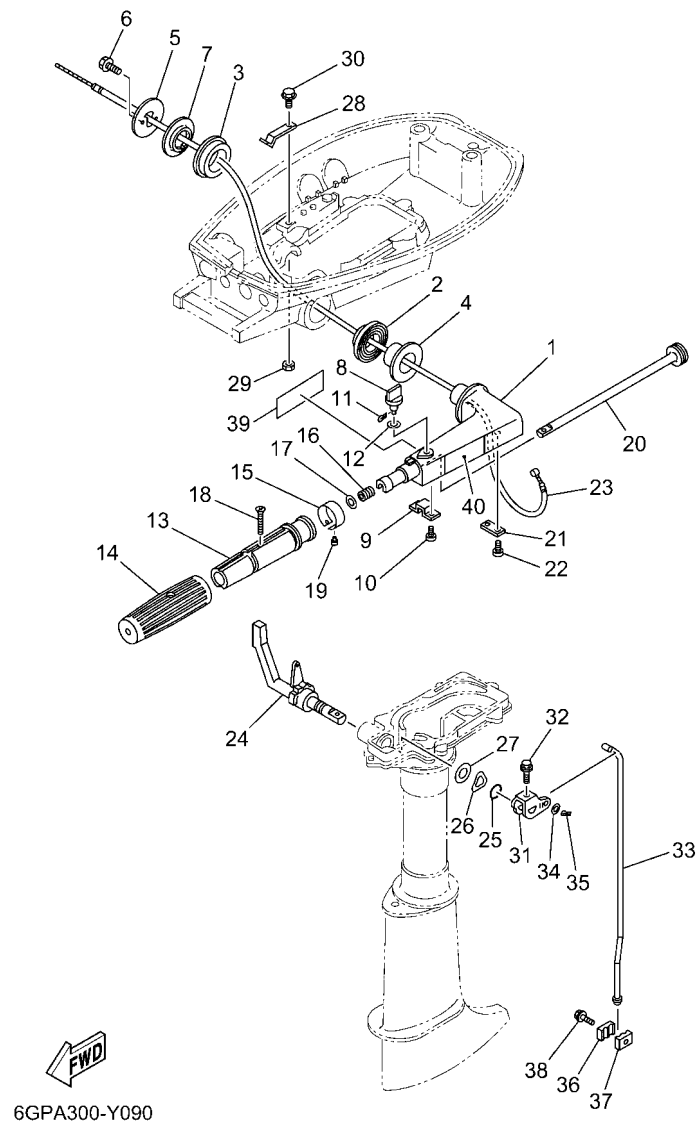
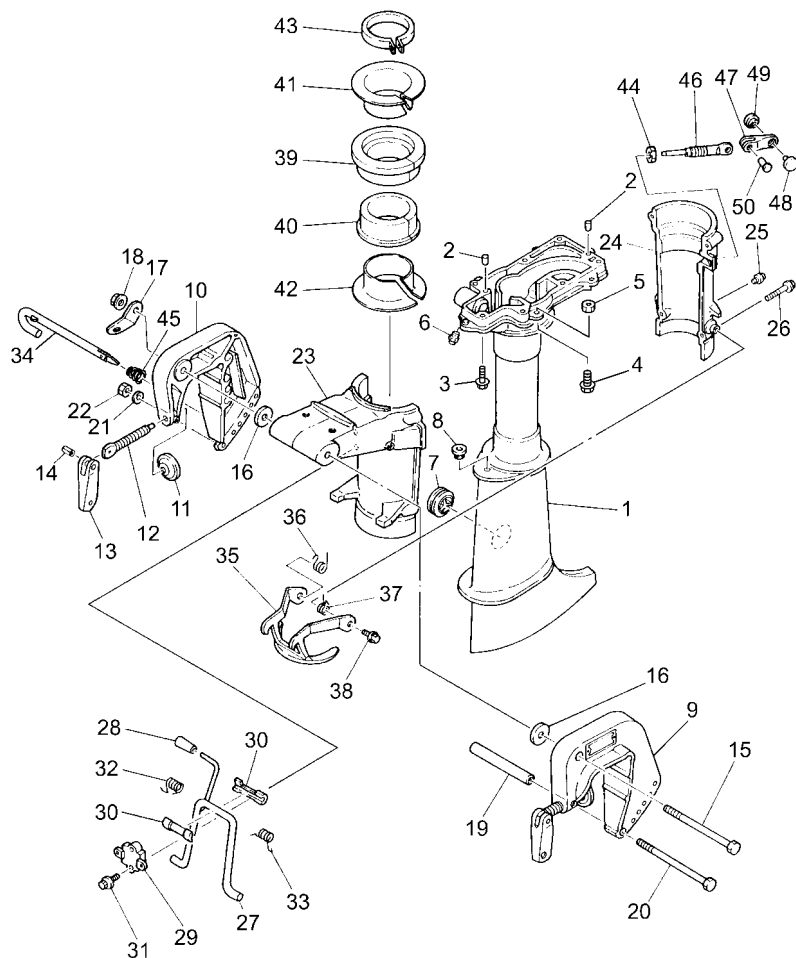


FIG. 10 CONTROL

CONTROL

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                               | 6GPB | 6GVB |  |  |  | REMARKS OBSERVACIONES |
|----------|--------------------|-------------------------------------------------------|------|------|--|--|--|-----------------------|
| 1        | 6E0-42111-02-8D    | HANDLE, STEERING<br>MANIJA DE DIRECCION               | 1    | 1    |  |  |  |                       |
| 2        | 6E0-42129-03       | BUSHING, RUBBER<br>BUJE 1                             | 1    | 1    |  |  |  |                       |
| 3        | 6E4-42129-00       | BUSHING, RUBBER<br>BUJE 1                             | 1    | 1    |  |  |  |                       |
| 4        | 90386-26M30        | BUSH<br>BUJE                                          | 1    | 1    |  |  |  |                       |
| 5        | 6E0-42131-02-94    | COVER, HANDLE STEERING<br>CUBIERTA MANIJA DIRRECCION  | 1    | 1    |  |  |  |                       |
| 6        | 90119-05026        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA            | 2    | 2    |  |  |  |                       |
| 7        | 90386-26M33        | BUSH<br>BUJE                                          | 1    | 1    |  |  |  |                       |
| 8        | 6E0-42125-00       | BOLT, FRICTION ADJUSTING<br>TORNILLO FRICCION ADJUSTA | 1    | 1    |  |  |  |                       |
| 9        | 6E0-42134-02       | COVER, THROTTLE LEVER<br>CUBIERTA PALANCA ACELERADOR  | 1    | 1    |  |  |  |                       |
| 10       | 97885-05012        | SCREW, PAN HEAD<br>TORNILLO A MUESCA                  | 2    | 2    |  |  |  |                       |
| 11       | 91490-12010        | PIN. COTTER<br>CHAVETA                                | 1    | 1    |  |  |  |                       |
| 12       | 90202-07M22        | WASHER, PLATE<br>ARANDELA DE PLANA                    | 1    | 1    |  |  |  |                       |
| 13       | 6E0-42119-00       | GRIP, STEERING HANDLE<br>MANGO, MANIJA DE DIRRECCION  | 1    | 1    |  |  |  |                       |
| 14       | 6E0-42177-01       | RUBBER, HANDLE<br>HULE DE MANIJA                      | 1    | 1    |  |  |  |                       |
| 15       | 6E0-42137-10       | INDICATOR, THROTTLE<br>INDICADOR ACELERADOR           | 1    | 1    |  |  |  |                       |
| 16       | 90501-23215        | SPRING, COMPRESSION<br>RESORTE DE COMPRESION          | 1    | 1    |  |  |  |                       |
| 17       | 90201-10119        | WASHER, PLATE<br>ARANDELA PLANA                       | 1    | 1    |  |  |  |                       |
| 18       | 90152-05011        | SCREW, COUNTERSUNK<br>TORNILLO EMBUTIDO               | 1    | 1    |  |  |  |                       |
| 19       | 90269-02M09        | RIVET<br>REMACHE                                      | 1    | 1    |  |  |  |                       |
| 20       | 6E0-42138-01       | LEVER, THROTTLE<br>PLANCA DE ACELERACION              | 1    | 1    |  |  |  |                       |
| 21       | 6E0-42159-02       | STAY<br>SOPORTE                                       | 1    | 1    |  |  |  |                       |
| 22       | 97885-05012        | SCREW, PAN HEAD<br>TORNILLO A MUESCA                  | 2    | 2    |  |  |  |                       |
| 23       | 6E0-26301-01       | THROTTLE CABLE ASSY<br>CABLE DE ACELERADOR COMPLETO   | 1    | 1    |  |  |  |                       |
| 24       | 6GP-44111-00-8D    | HANDLE, GEAR SHIFT<br>MANIJA DE CAMBIO DE MARCHAS     | 1    | 1    |  |  |  |                       |
| 25       | 93210-12327        | O-RING<br>ANILLO O                                    | 1    | 1    |  |  |  |                       |
| 26       | 90206-16M06        | WASHER, WAVE<br>ARANDELA ONDULADA                     | 1    | 1    |  |  |  |                       |
| 27       | 90202-16061        | WASHER, PLATE<br>ARANDELA DE PLANA                    | 1    | 1    |  |  |  |                       |



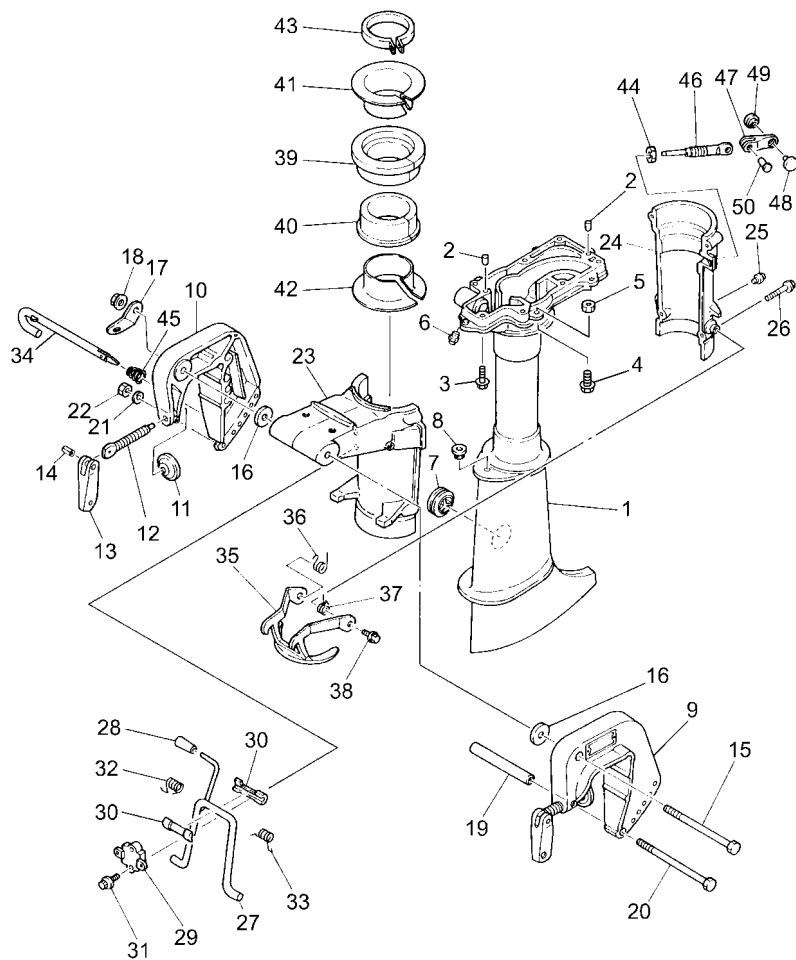


6GPA300-Y100

FIG. 11 UPPER CASING & BRACKET

CUBIERTA SUPERIOR Y SOPORTE

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                         | 6GPB | 6GVB |  | REMARKS OBSERVACIONES |
|----------|--------------------|-----------------------------------------------------------------|------|------|--|-----------------------|
| 1        | 6E0-45111-02-8D    | CASING, UPPER<br>CAJA SUPERIOR                                  | 1    | 1    |  | S(17.5")<br>S(17.5")  |
|          | 6E0-45111-12-8D    | CASING, UPPER<br>CAJA SUPERIOR                                  | 1    | 1    |  | L(22.5")<br>L(22.5")  |
| 2        | 93606-12019        | PIN, DOWEL<br>PASADOR DE CLAVIJA                                | 2    | 2    |  |                       |
| 3        | 97E95-06530        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 7    | 7    |  |                       |
| 4        | 97E95-06516        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 4    | 4    |  |                       |
| 5        | 95380-06700        | NUT<br>TUERCA                                                   | 4    | 4    |  |                       |
| 6        | 93700-06004        | NIPPLE, GREASE<br>BOQUILLA DE ENGRASAR                          | 1    | 1    |  |                       |
| 7        | 647-45151-02       | COVER, UPPER CASING<br>CUBIERTA FUNDA SUPERIOR                  | 1    | 1    |  |                       |
| 8        | 90480-10M13        | GROMMET<br>TAPON                                                | 1    | 1    |  |                       |
| 9        | 6E0-43111-02-8D    | BRACKET, CLAMP 1<br>SOPORTE DE LA ABRAZADERA 1                  | 1    | 1    |  |                       |
| 10       | 6E0-43112-01-8D    | BRACKET, CLAMP 2<br>SOPORTE DE LA ABRAZADERA 2                  | 1    | 1    |  |                       |
| 11       | 648-43114-01       | PAD, TRANSOM CLAMP<br>ARANDELA DE ABRAZADERA                    | 2    | 2    |  |                       |
| 12       | 6E0-43116-01       | SCREW, TRANSOM CLAMP<br>TORNILLO DE ABRAZADERA                  | 2    | 2    |  |                       |
| 13       | 6E0-43118-01       | HANDLE, TRANSOM CLAMP<br>MANIJA DE LA ABRAZADERA DEL ES         | 2    | 2    |  |                       |
| 14       | 90243-04M01        | PIN<br>PASADOR                                                  | 2    | 2    |  |                       |
| 15       | 90101-08M07        | BOLT<br>TORNILLO                                                | 1    | 1    |  |                       |
| 16       | 90201-08M03        | WASHER, PLATE<br>ARANDELA PLANA                                 | 2    | 2    |  |                       |
| 17       | 6A1-43113-01       | PLATE, CLAMP BRACKET<br>PLACA ABRAZADERA SOPORTE                | 1    | 1    |  |                       |
| 18       | 90185-08057        | NUT, SELF-LOCKING<br>TUERCA AUTOBLOCANTE                        | 1    | 1    |  |                       |
| 19       | 90387-06371        | COLLAR<br>ESPACIADOR                                            | 1    | 1    |  |                       |
| 20       | 90101-06335        | BOLT<br>TORNILLO                                                | 1    | 1    |  |                       |
| 21       | 92990-06600        | WASHER, PLATE<br>ARANDELA PLANA                                 | 1    | 1    |  |                       |
| 22       | 95380-06600        | NUT, HEXAGON<br>TUERCA                                          | 1    | 1    |  |                       |
| 23       | 6E0-43311-05-8D    | BRACKET, SWIVEL 1<br>SOPORTE GIRATORIO 1                        | 1    | 1    |  |                       |
| 24       | 6E0-43312-02-8D    | BRACKET, SWIVEL 2<br>SOPORTE GIRATORIO 2                        | 1    | 1    |  |                       |
| 25       | 93700-06004        | NIPPLE, GREASE<br>BOQUILLA DE ENGRASAR                          | 1    | 1    |  |                       |
| 26       | 95D95-06035        | BOLT, FLANGE DEEP RECESS<br>CERROJO, REBORDE HUECO PROFUND      | 4    | 4    |  |                       |



6GPA300-Y100

FIG. 11 UPPER CASING & BRACKET

CUBIERTA SUPERIOR Y SOPORTE

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                    | 6GPB | 6GVB |  | REMARKS OBSERVACIONES |
|----------|--------------------|------------------------------------------------------------|------|------|--|-----------------------|
| 27       | 6E0-43181-00       | LEVER, TILT STOP 1<br>PALANCA TOPE INCLINACION 1           | 1    | 1    |  |                       |
| 28       | 6E0-43632-00       | KNOB, TILT<br>PERILLA INCLINADOR                           | 1    | 1    |  |                       |
| 29       | 6E0-43313-00-94    | BRACKET, SWIVEL 3<br>SOPORTE GIRATORIO 3                   | 1    | 1    |  |                       |
| 30       | 620-43189-00       | BUSHING<br>BUJE                                            | 2    | 2    |  |                       |
| 31       | 95D95-06020        | BOLT, FLANGE DEEP RECESS<br>CERROJO, REBORDE HUECO PROFUND | 2    | 2    |  |                       |
| 32       | 90508-16020        | SPRING, TORSION<br>RESORTE DE TORSION                      | 1    | 1    |  |                       |
| 33       | 90508-16021        | SPRING, TORSION<br>RESORTE DE TORSION                      | 1    | 1    |  |                       |
| 34       | 6E0-43160-01       | TILT ROD ASSY<br>VARILLA DE BASCULACION COMPL.             | 1    | 1    |  |                       |
| 35       | 6E0-43614-00-CA    | PLATE, TILT LOCK<br>PLACA DE SEGURO DE INCLINACION         | 1    | 1    |  |                       |
| 36       | 90508-14M10        | SPRING, TORSION<br>RESORTE DE TORSION                      | 1    | 1    |  |                       |
| 37       | 90508-14M11        | SPRING, TORSION<br>RESORTE DE TORSION                      | 1    | 1    |  |                       |
| 38       | 95D95-06010        | BOLT, FLANGE DEEP RECESS<br>CERROJO, REBORDE HUECO PROFUND | 2    | 2    |  |                       |
| 39       | 6E0-42537-02       | BUSHING, PIVOT SHAFT<br>BUJE DEL PIVOTE DE LA FLECHA       | 1    | 1    |  |                       |
| 40       | 6E0-42538-02       | BUSHING, PIVOT SHAFT<br>BUJE DEL PIVOTE DE LA FLECHA       | 1    | 1    |  |                       |
| 41       | 6E0-42539-01       | BUSHING, PIVOT SHAFT<br>BUJE DEL PIVOTE DE LA FLECHA       | 1    | 1    |  |                       |
| 42       | 6E0-42549-00       | BUSHING, PIVOT SHAFT<br>BUJEDEL PIVOTE DE LA FLECHA        | 1    | 1    |  |                       |
| 43       | 6E0-42528-04       | PLATE, FRICTION<br>PIEZA DE FRICCION                       | 1    | 1    |  |                       |
| 44       | 95380-08600        | NUT<br>TUERCA                                              | 1    | 1    |  |                       |
| 45       | 90502-08M05        | SPRING, CONICAL<br>RESORTE CONICO                          | 1    | 1    |  |                       |
| 46       | 6L5-42529-01       | SCREW, FRICTION PIECE<br>TORNILLO PIEZA FRICCION           | 1    | 1    |  |                       |
| 47       | 6L5-42561-00       | KNOB, STEERING LOCK<br>PERILLA                             | 1    | 1    |  |                       |
| 48       | 6L5-44196-00       | INDICATOR 3<br>INDICADOR 3                                 | 1    | 1    |  |                       |
| 49       | 6L5-44197-00       | INDICATOR 4<br>INDICADOR 4                                 | 1    | 1    |  |                       |
| 50       | 90266-04M05        | RIVET<br>REMACHE                                           | 1    | 1    |  |                       |

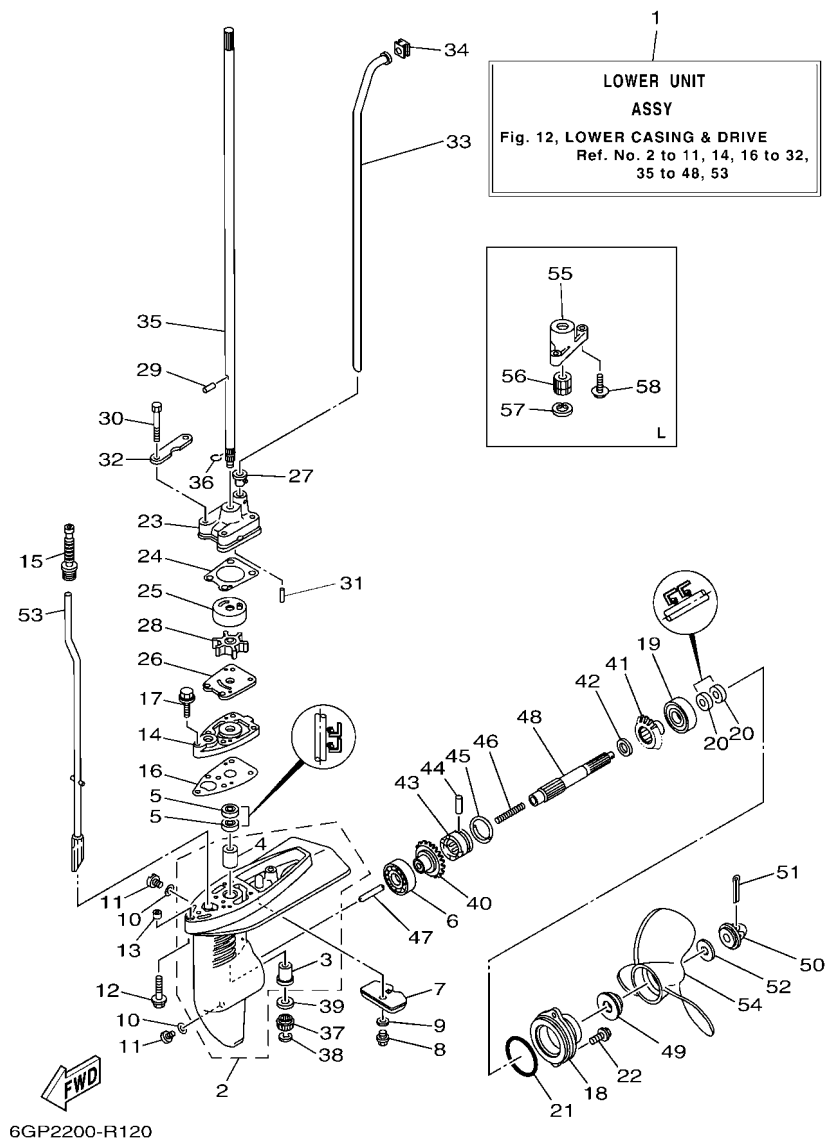


FIG. 12 LOWER CASING & DRIVE

IMPULSOR E INFERIOR

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                         | 6GPB | 6GVB |  | REMARKS OBSERVACIONES |
|----------|--------------------|-----------------------------------------------------------------|------|------|--|-----------------------|
| 1        | 6E0-45300-05-8D    | LOWER UNIT ASSY<br>CONJUNTO UNIDAD INFERIOR                     | 1    | 1    |  | S(17.5")<br>S(17.5")  |
|          | 6E0-45300-15-8D    | LOWER UNIT ASSY<br>CONJUNTO UNIDAD INFERIOR                     | 1    | 1    |  | L(22.5")<br>L(22.5")  |
| 2        | 6E0-45311-02-8D    | CASING, LOWER<br>FUNDA INFERIOR                                 | 1    | 1    |  |                       |
| 3        | 6E0-45317-09       | .BUSHING, DRIVE SHAFT<br>.BUJE                                  | 1    | 1    |  |                       |
| 4        | 6E0-45316-09       | .BUSHING, DRIVE SHAFT<br>.BUJE, EJE DE MANDO                    | 1    | 1    |  |                       |
| 5        | 93101-10M14        | OIL SEAL<br>SELLO ACEITE                                        | 2    | 2    |  |                       |
| 6        | 93306-004U0        | BEARING<br>COJINETE                                             | 1    | 1    |  |                       |
| 7        | 6L5-45251-03       | ANODE<br>CATODE                                                 | 1    | 1    |  |                       |
| 8        | 95D95-06012        | BOLT, FLANGE DEEP RECESS<br>CERROJO, REBORDE HUECO PROFUND      | 1    | 1    |  |                       |
| 9        | 92990-06300        | WASHER, INTERNAL TOOTH<br>ARANDELA PLANA                        | 1    | 1    |  |                       |
| 10       | 90430-08003        | GASKET<br>JUNTA                                                 | 3    | 3    |  |                       |
| 11       | 90340-08002        | PLUG, STRAIGHT SCREW<br>TORNILLO, DE DRENAJE                    | 3    | 3    |  |                       |
| 12       | 90119-06302        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA                      | 2    | 2    |  |                       |
| 13       | 90387-06M14        | COLLAR<br>ESPACIADOR                                            | 2    | 2    |  |                       |
| 14       | 6E0-45321-01-CA    | PLATE<br>PLACA                                                  | 1    | 1    |  |                       |
| 15       | 6G1-44147-00       | BOOT, SHIFT ROD<br>HULE DE VARILLA                              | 1    | 1    |  |                       |
| 16       | 6E0-45315-A0       | PACKING, LOWER CASING<br>EMPAQUE                                | 1    | 1    |  |                       |
| 17       | 97E95-06525        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 1    | 1    |  |                       |
| 18       | 6E0-45361-01-8D    | CAP, LOWER CASING<br>FUNDA INFERIOR                             | 1    | 1    |  |                       |
| 19       | 93306-004U0        | BEARING<br>COJINETE                                             | 1    | 1    |  |                       |
| 20       | 93101-13M12        | OIL SEAL<br>SELLO ACEITE                                        | 2    | 2    |  |                       |
| 21       | 93210-48214        | O-RING<br>ANILLO O                                              | 1    | 1    |  |                       |
| 22       | 95D95-06016        | BOLT, FLANGE DEEP RECESS<br>CERROJO, REBORDE HUECO PROFUND      | 2    | 2    |  |                       |
| 23       | 6E0-44311-00       | HOUSING, WATER PUMP<br>CAJA BOMBA DE AGUA                       | 1    | 1    |  |                       |
| 24       | 6E0-44315-A0       | GASKET, WATER PUMP<br>EMPAQUE                                   | 1    | 1    |  |                       |
| 25       | 6E0-44322-02       | INSERT, CARTRIDGE<br>CARTUCHO                                   | 1    | 1    |  |                       |
| 26       | 6E0-44323-00       | OUTER PLATE, CARTRIDGE<br>PLACA EXTERIOR DEL CARTUCHO           | 1    | 1    |  |                       |

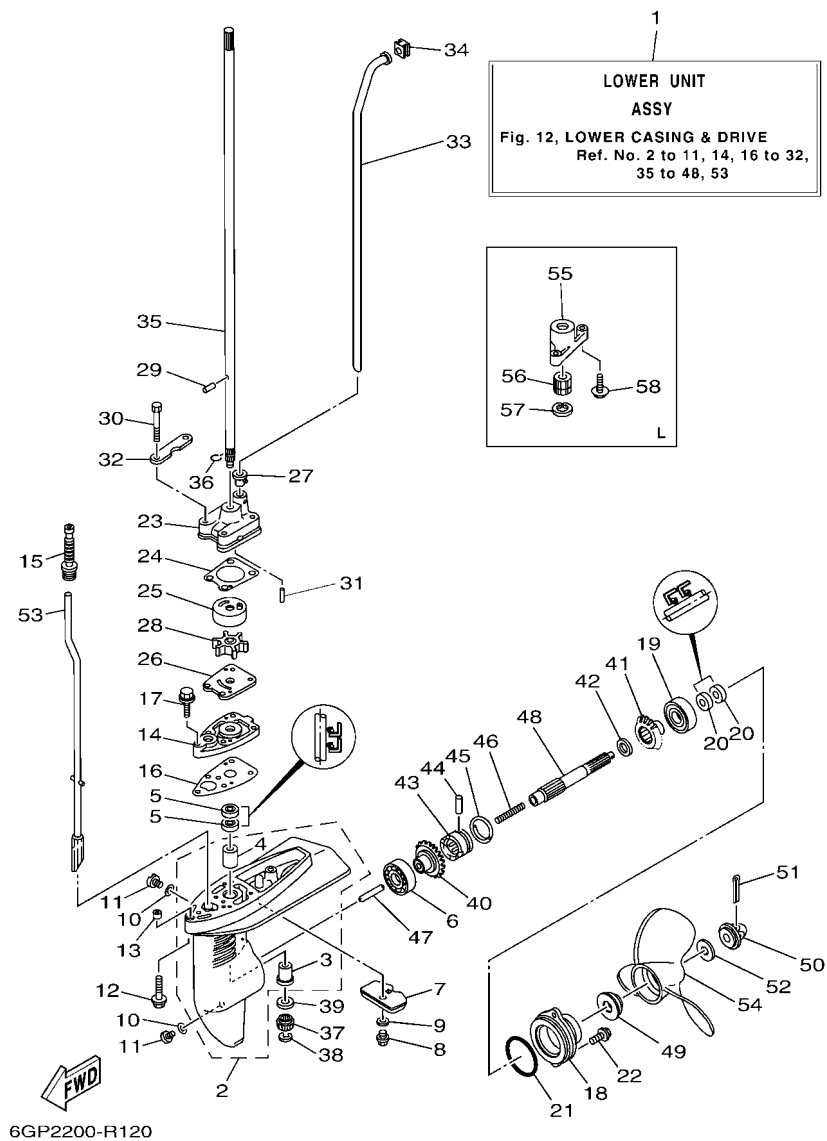
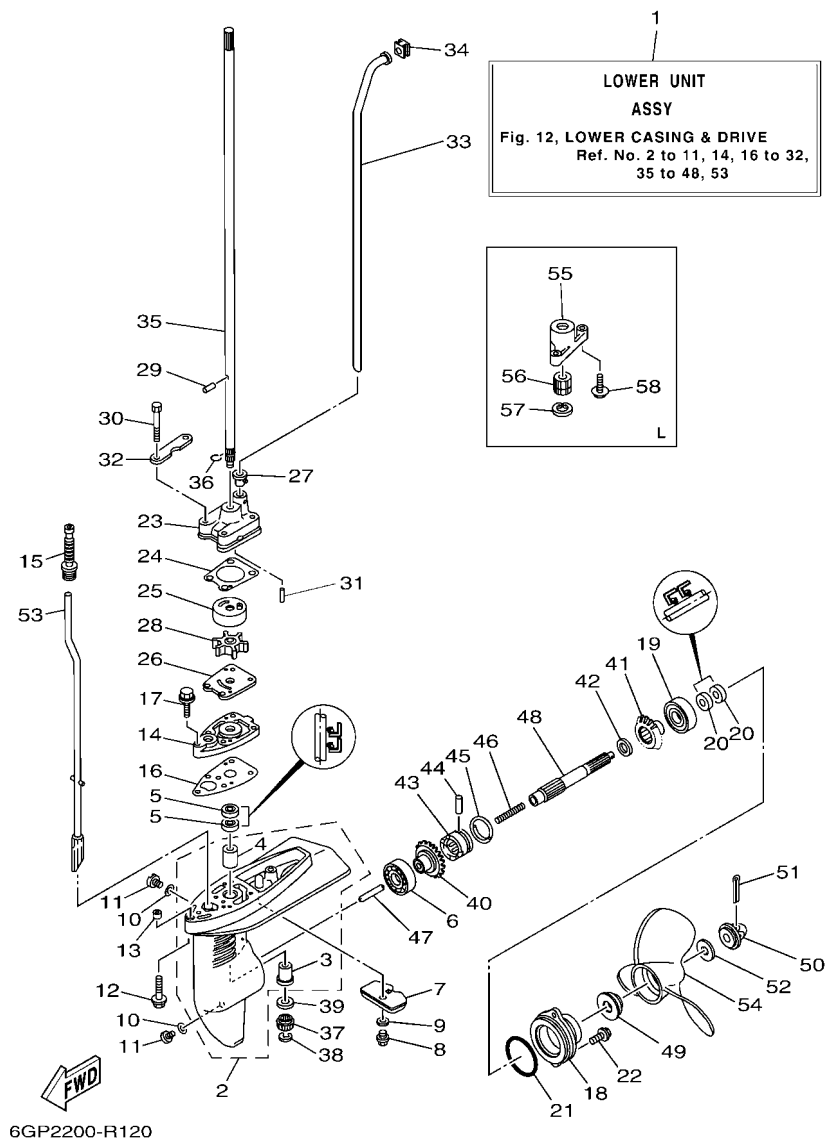


FIG. 12 LOWER CASING & DRIVE

IMPULSOR E INFERIOR

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                          | 6GPB | 6GVB |  | REMARKS OBSERVACIONES |
|----------|--------------------|--------------------------------------------------|------|------|--|-----------------------|
| 27       | 6E0-44366-01       | DAMPER, WATER SEAL 2<br>GOMA DEL SELLO DE AGUA 2 | 1    | 1    |  |                       |
| 28       | 6E0-44352-00       | IMPELLER<br>IMPULSOR                             | 1    | 1    |  |                       |
| 29       | 93604-09066        | PIN, DOWEL<br>PASADOR DE CLAVIJA                 | 1    | 1    |  |                       |
| 30       | 97D95-06045        | BOLT, HEXAGON DEEP RECESS<br>TORNILLO HEXAGONAL  | 4    | 4    |  |                       |
| 31       | 93604-18080        | PIN, DOWEL<br>PASADOR DE CLAVIJA                 | 2    | 2    |  |                       |
| 32       | 6E0-44328-00       | PLATE<br>PLACA                                   | 2    | 2    |  |                       |
| 33       | 6E0-44361-00       | TUBE, WATER 1<br>TUBO DE AGUA 1                  | 1    | 1    |  | S(17.5")<br>S(17.5")  |
|          | 6E0-44361-10       | TUBE, WATER 1<br>TUBO DE AGUA 1                  | 1    | 1    |  | L(22.5")<br>L(22.5")  |
| 34       | 646-44365-01       | DAMPER, WATER SEAL 1<br>HULE DE SELLO DE AGUA 1  | 1    | 1    |  |                       |
| 35       | 6E0-45511-01       | SHAFT, DRIVE<br>EJE DE MANDO                     | 1    | 1    |  | S(17.5")<br>S(17.5")  |
|          | 6E0-45511-11       | SHAFT, DRIVE<br>EJE DE MANDO                     | 1    | 1    |  | L(22.5")<br>L(22.5")  |
| 36       | 90467-08M01        | CLIP<br>PRESILLA                                 | 1    | 1    |  |                       |
| 37       | 6E0-45551-00       | PINION (13T)<br>PINON (13T)                      | 1    | 1    |  |                       |
| 38       | 99001-06600        | CIRCLIP<br>PRESILLA REDONDA                      | 1    | 1    |  |                       |
| 39       | 90201-11M49        | WASHER, PLATE<br>ARANDELA PLANA                  | 1    | 1    |  |                       |
| 40       | 6E0-45560-00       | GEAR 1 (27T)<br>ENGRANAJE 1 (27T)                | 1    | 1    |  |                       |
| 41       | 6E0-45570-00       | GEAR 2 (27T)<br>ENGRANAJE 2 (27T)                | 1    | 1    |  |                       |
| 42       | 90201-13M50        | WASHER, PLATE<br>ARANDELA PLANA                  | 1    | 1    |  |                       |
| 43       | 6E0-45631-00       | CLUTCH, DOG<br>EMBRAGUE DE GARRA                 | 1    | 1    |  |                       |
| 44       | 90250-05046        | PIN, STRAIGHT<br>PASADOR CILINDRICO              | 1    | 1    |  |                       |
| 45       | 654-45633-00       | RING, CROSS PIN<br>ANILLO DE PASADOR             | 1    | 1    |  |                       |
| 46       | 90501-10064        | SPRING, COMPRESSION<br>RESORTE DE COMPRESION     | 1    | 1    |  |                       |
| 47       | 654-45635-00       | PLUNGER, SHIFT<br>EMBOLO DE CAMBIO               | 1    | 1    |  |                       |
| 48       | 6E0-45611-01       | SHAFT, PROPELLER<br>EJE PROPUSOR                 | 1    | 1    |  |                       |
| 49       | 6L5-45987-01       | SPACER 1<br>ESPACIADOR 1                         | 1    | 1    |  |                       |
| 50       | 6L5-45616-00       | NUT, PROPELLER<br>TUERCA DE HELICE               | 1    | 1    |  |                       |
| 51       | 91490-25030        | PIN. COTTER<br>CHAVETA                           | 1    | 1    |  |                       |



**FIG. 12 LOWER CASING & DRIVE**

**IMPULSOR E INFERIOR**

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                        | 6GPB | 6GVB |  | REMARKS OBSERVACIONES |
|----------|--------------------|----------------------------------------------------------------|------|------|--|-----------------------|
| 52       | 90201-08M54        | WASHER, PLATE<br>ARANDELA PLANA                                | 1    | 1    |  |                       |
| 53       | 6E0-44150-00       | SHIFT CAM ASSY<br>CONJUNTO EJE LEVA COMPL.                     | 1    | 1    |  | S(17.5")<br>S(17.5")  |
|          | 6E0-44150-10       | SHIFT CAM ASSY<br>CONJUNTO EJE LEVA COMPL.                     | 1    | 1    |  | L(22.5")<br>L(22.5")  |
| 54       | 6E0-45949-00       | PROPELLER (3X7-1/4"X6-1/2"-BA)<br>PROPELA (3X7-1/4"X6-1/2"-BA) | 1    | 1    |  | UR<br>UR              |
|          | 6E0-45943-01       | PROPELLER (3X7-1/2"X7"-BA)<br>PROPELA (3X7-1/2"X7"-BA)         | 1    | 1    |  | UR<br>UR              |
|          | 6E0-45941-01       | PROPELLER (3X7-1/2"X8"-BA)<br>PROPELA (3X7-1/2"X8"-BA)         | 1    | 1    |  | UR<br>UR              |
|          | 6E0-45952-00       | PROPELLER (3X7-1/4"X8-1/4"-BA)<br>PROPELA (3X7-1/4"X8-1/4"-BA) | 1    | 1    |  | UR<br>UR              |
|          | 6E0-45954-00       | PROPELLER (3X7-1/2"X9"-BA)<br>PROPELA (3X7-1/2"X9"-BA)         | 1    | 1    |  | UR<br>UR              |
| 55       | 6E0-45331-00-CA    | HOUSING, BEARING<br>CAJA DE COJINETE                           | 1    | 1    |  | L(22.5")<br>L(22.5")  |
| 56       | 6E0-45318-01       | BUSHING, DRIVE SHAFT<br>BUJE, EJE DE MANDO                     | 1    | 1    |  | L(22.5")<br>L(22.5")  |
| 57       | 93420-22M03        | CIRCLIP<br>SEGURO                                              | 1    | 1    |  | L(22.5")<br>L(22.5")  |
| 58       | 97980-05225        | SCREW, WITH WASHER<br>TORNILLO, CON ARANDELA                   | 2    | 2    |  | L(22.5")<br>L(22.5")  |



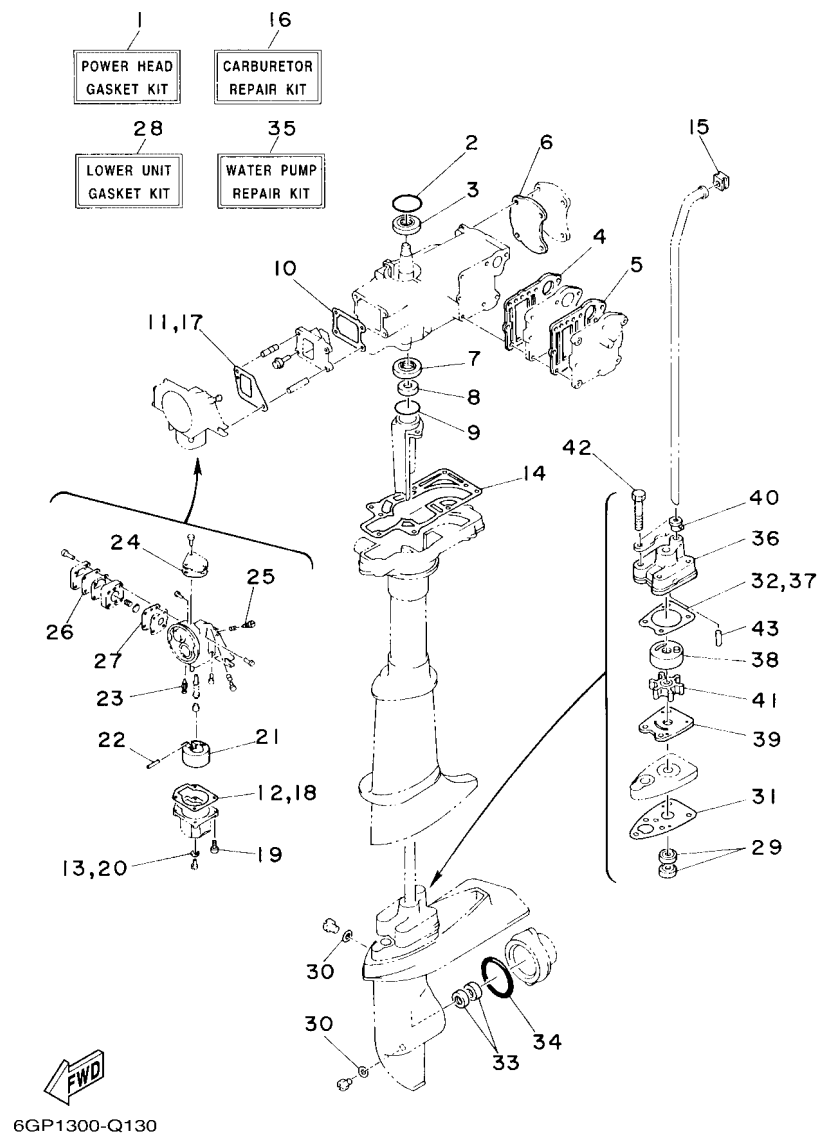
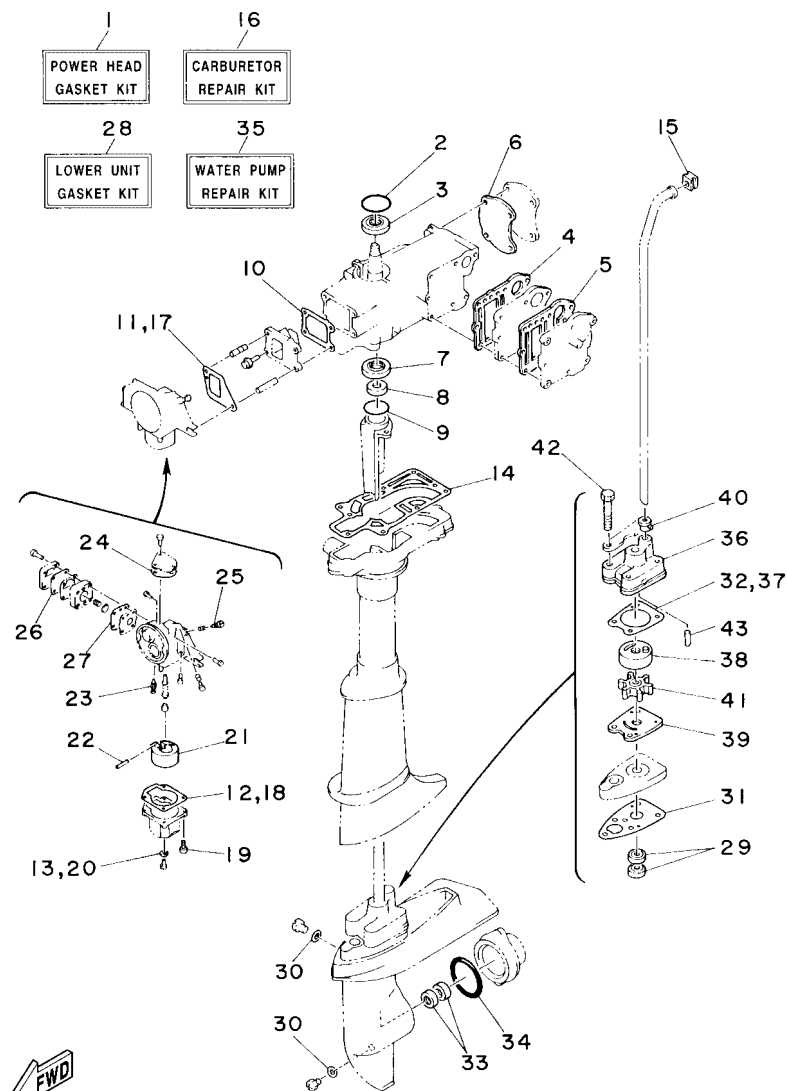


FIG. 14 REPAIR KIT

ESTUCHE REPARATION

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                              | 6GPB | 6GVB |  |  | REMARKS OBSERVACIONES |
|----------|--------------------|------------------------------------------------------|------|------|--|--|-----------------------|
| 1        | 6E3-W0001-A5       | POWER HEAD GASKET KIT<br>JUEGO DE EMPAQUE DE MOTOR   | 1    | 1    |  |  |                       |
| 2        | 93210-42159        | .O-RING<br>.ANILLO O                                 | 1    | 1    |  |  |                       |
| 3        | 93102-20M25        | .OIL SEAL<br>.SELLO ACEITE                           | 1    | 1    |  |  |                       |
| 4        | 6E3-41112-A1       | .GASKET, EXHAUST INNER COVER<br>.EMPAQUE             | 1    | 1    |  |  |                       |
| 5        | 6E3-41114-A1       | .GASKET, EXHAUST OUTER COVER<br>.EMPAQUE             | 1    | 1    |  |  |                       |
| 6        | 6E3-11193-A1       | .GASKET, HEAD COVER 1<br>.EMPAQUE                    | 1    | 1    |  |  |                       |
| 7        | 93101-20M29        | .OIL SEAL<br>.SELLO ACEITE                           | 1    | 1    |  |  |                       |
| 8        | 93101-10M25        | .OIL SEAL<br>.SELLO ACEITE                           | 1    | 1    |  |  |                       |
| 9        | 93210-31MJ5        | .O-RING<br>.ANILLO O                                 | 1    | 1    |  |  |                       |
| 10       | 6E0-13621-A2       | .GASKET, VALVE SEAT<br>.JUNTA, DE VALV.DE EMPAQUE    | 1    | 1    |  |  |                       |
| 11       | 6E0-14198-A0       | .GASKET<br>.EMPAQUE                                  | 1    | 1    |  |  |                       |
| 12       | 6E0-14384-01       | .GASKET, FLOAT CHAMBER<br>.EMPAQUE DE CAMARA DE BOIA | 1    | 1    |  |  |                       |
| 13       | 646-14198-01       | .GASKET<br>.EMPAQUE                                  | 1    | 1    |  |  |                       |
| 14       | 6E0-45113-A1       | .GASKET, UPPER CASING<br>.EMPAQUE                    | 1    | 1    |  |  |                       |
| 15       | 646-44365-00       | .DAMPER, WATER SEAL 1<br>.HULE DE SELLO DE AGUA 1    | 1    | 1    |  |  |                       |
| 16       | 6E0-W0093-05       | CARBURETOR REPAIR KIT<br>KIT REPARACION CARBURADOR   | 1    | 1    |  |  |                       |
| 17       | 6E0-14198-A0       | .GASKET<br>.EMPAQUE                                  | 1    | 1    |  |  |                       |
| 18       | 6E0-14384-01       | .GASKET, FLOAT CHAMBER<br>.EMPAQUE DE CAMARA DE BOIA | 1    | 1    |  |  |                       |
| 19       | 97980-04116        | .SCREW, WITH WASHER<br>.TORNILLO, CON ARANDELA       | 1    | 1    |  |  |                       |
| 20       | 646-14198-01       | .GASKET<br>.EMPAQUE                                  | 1    | 1    |  |  |                       |
| 21       | 6E7-14385-01       | .FLOAT<br>.BOIA                                      | 1    | 1    |  |  |                       |
| 22       | 647-14386-00       | .PIN, FLOAT<br>.PASADOR DE BOIA                      | 1    | 1    |  |  |                       |
| 23       | 6F5-14392-00       | .VALVE, NEEDLE<br>.VALVULA DE AGUJA                  | 1    | 1    |  |  |                       |
| 24       | 6E0-14227-01       | .GASKET<br>.EMPAQUE                                  | 1    | 1    |  |  |                       |
| 25       | 647-14323-00       | .SCREW, AIR ADJUSTING<br>.TORNILLO DE AJUSTE DE AIRE | 1    | 1    |  |  |                       |
| 26       | 6E0-24471-01       | .DIAPHRAGM<br>.DIAFRAGMA                             | 1    | 1    |  |  |                       |
| 27       | 6E0-24411-00       | .DIAPHRAGM<br>.DIAFRAGMA                             | 1    | 1    |  |  |                       |



6GP1300-Q130

FIG. 14 REPAIR KIT

ESTUCHE REPARATION

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                 | 6GPB | 6GVb |  |  |  | REMARKS OBSERVACIONES |
|----------|--------------------|---------------------------------------------------------|------|------|--|--|--|-----------------------|
| 28       | 6E0-W0001-C1       | LOWER UNIT GASKET KIT<br>JUEGO DE JUNTA UNIDAD INFERIOR | 1    | 1    |  |  |  |                       |
| 29       | 93101-10M14        | .OIL SEAL<br>.SELLO ACEITE                              | 2    | 2    |  |  |  |                       |
| 30       | 90430-08003        | .GASKET<br>.JUNTA                                       | 3    | 3    |  |  |  |                       |
| 31       | 6E0-45315-A0       | .PACKING, LOWER CASING<br>.EMPAQUE                      | 1    | 1    |  |  |  |                       |
| 32       | 6E0-44315-A0       | .GASKET, WATER PUMP<br>.EMPAQUE                         | 1    | 1    |  |  |  |                       |
| 33       | 93101-13M12        | .OIL SEAL<br>.SELLO ACEITE                              | 2    | 2    |  |  |  |                       |
| 34       | 93210-48214        | .O-RING<br>.ANILLO O                                    | 1    | 1    |  |  |  |                       |
| 35       | 6E0-W0078-A5       | WATER PUMP REPAIR KIT<br>ESTUCHE REPARACION BOMBA AGUA  | 1    | 1    |  |  |  |                       |
| 36       | 6E0-44311-00       | .HOUSING, WATER PUMP<br>.CAJA BOMBA DE AGUA             | 1    | 1    |  |  |  |                       |
| 37       | 6E0-44315-A0       | .GASKET, WATER PUMP<br>.EMPAQUE                         | 1    | 1    |  |  |  |                       |
| 38       | 6E0-44322-02       | .INSERT, CARTRIDGE<br>.CARTUCHO                         | 1    | 1    |  |  |  |                       |
| 39       | 6E0-44323-00       | .OUTER PLATE, CARTRIDGE<br>.PLACA EXTERIOR DEL CARTUCHO | 1    | 1    |  |  |  |                       |
| 40       | 6E0-44366-01       | .DAMPER, WATER SEAL 2<br>.GOMA DEL SELLO DE AGUA 2      | 1    | 1    |  |  |  |                       |
| 41       | 6E0-44352-00       | .IMPELLER<br>.IMPULSOR                                  | 1    | 1    |  |  |  |                       |
| 42       | 97D95-06045        | .BOLT, HEXAGON DEEP RECESS<br>.TORNILLO HEXAGONAL       | 4    | 4    |  |  |  |                       |
| 43       | 93604-18080        | .PIN, DOWEL<br>.PASADOR DE CLAVIJA                      | 2    | 2    |  |  |  |                       |

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| PART NO.<br>CODIGO Nº | REF.<br>NO. | PART NO.<br>CODIGO Nº | REF.<br>NO. | PART NO.<br>CODIGO Nº | REF.<br>NO. | PART NO.<br>CODIGO Nº | REF.<br>NO. | PART NO.<br>CODIGO Nº | REF.<br>NO. | PART NO.<br>CODIGO Nº | REF.<br>NO. |
|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|
| 6E3-11191-01-1S       | 3 - 20      | 6F5-14392-00          | 4 - 16      | 6E3-24313-00          | 8 - 39      | 6E0-42134-02          | 10 - 9      | 6E0-43632-00          | 11 - 28     | 6E0-45331-00-CA       | 12 - 55     |
| 6E3-11193-A1          | 3 - 21      |                       | 14 - 23     | 6E3-24314-00          | 8 - 33      | 6E0-42137-10          | 10 - 15     | 6GP-44111-00-8D       | 10 - 24     | 6E0-45361-01-8D       | 12 - 18     |
|                       | 14 - 6      | 6E0-14417-00          | 4 - 38      | 6E3-24315-00          | 8 - 40      | 6E0-42138-01          | 10 - 20     | 6E0-44116-00          | 10 - 28     | 6E0-45511-01          | 12 - 35     |
| 650-11370-01          | 3 - 3       | 6E0-14418-00          | 4 - 39      | 6E3-24316-00          | 8 - 55      | 6E0-42159-02          | 10 - 21     | 6E0-44121-00          | 10 - 31     | 6E0-45511-11          | 12 - 35     |
| 6E5-11372-01          | 3 - 5       | 624-14485-00          | 3 - 4       | 6YL-24329-00          | 13 - 5      | 6E0-42177-01          | 10 - 14     | 6E0-44143-00          | 10 - 33     | 6E0-45551-00          | 12 - 37     |
| 6E3-11400-00          | 3 - 29      | 6E3-15100-02          | 3 - 2       | 650-24351-51          | 13 - 11     | 6E0-42528-04          | 11 - 43     | 6E0-44143-10          | 10 - 33     | 6E0-45560-00          | 12 - 40     |
| 6E3-11412-02          | 3 - 30      | 6E0-15359-01          | 6 - 5       | 61J-24360-00          | 13 - 9      | 6L5-42529-01          | 11 - 46     | 6E0-44145-00          | 10 - 36     | 6E0-45570-00          | 12 - 41     |
| 6E3-11422-02          | 3 - 31      | 6E0-15396-03-CA       | 3 - 16      | 6E0-24378-00          | 3 - 9       | 6E0-42537-02          | 11 - 39     | 6E0-44146-00          | 10 - 37     | 6E0-45611-01          | 12 - 48     |
| 6J1-11610-00          | 3 - 40      | 6E0-15705-00          | 5 - 11      | 6E0-24411-00          | 4 - 32      | 6E0-42538-02          | 11 - 40     | 6G1-44147-00          | 12 - 15     | 6L5-45616-00          | 12 - 50     |
| 6E3-11631-00-98       | 3 - 39      | 6E4-15710-77          | 5 - 1       |                       | 14 - 27     | 6E0-42539-01          | 11 - 41     | 6E0-44150-00          | 12 - 53     | 6E0-45631-00          | 12 - 43     |
| 6G1-11633-00          | 3 - 42      | 6E4-15711-72          | 5 - 2       | 6E0-24412-00          | 4 - 29      | 6E0-42542-00          | 8 - 11      | 6E0-44150-10          | 12 - 53     | 654-45633-00          | 12 - 45     |
| 6E0-11651-01          | 3 - 35      | 6E0-15714-01          | 5 - 3       | 6E0-24413-00          | 4 - 26      | 6E0-42549-00          | 11 - 42     | 6X3-44191-00          | 2 - 10      | 654-45635-00          | 12 - 47     |
| 6G1-11681-00          | 3 - 32      | 6E0-15717-01          | 5 - 5       | 6E0-24423-00          | 4 - 30      | 6L5-42561-00          | 11 - 47     | 6L5-44196-00          | 11 - 48     | 6E0-45941-01          | 12 - 54     |
| 6E5-12411-02          | 1 - 1       | 6E0-15723-00          | 6 - 2       | 6E0-24434-00          | 4 - 33      | 6GP-42610-01          | 2 - 1       | 6L5-44197-00          | 11 - 49     | 6E0-45943-01          | 12 - 54     |
|                       | 3 - 44      | 677-15741-01          | 5 - 9       | 6E0-24435-00          | 4 - 28      | 6GV-42610-01          | 2 - 1       | 6E0-44311-00          | 12 - 23     | 6E0-45949-00          | 12 - 54     |
| 6E5-12412-00          | 3 - 45      | 6E4-15746-70          | 5 - 23      | 6E0-24471-01          | 4 - 27      | 6E0-42615-01          | 2 - 3       |                       | 14 - 36     | 6E0-45952-00          | 12 - 54     |
| 6J1-13610-00          | 4 - 1       | 6E4-15747-71          | 5 - 26      |                       | 14 - 26     | 6GP-4261A-01          | 2 - 2       | 6E0-44315-A0          | 12 - 24     | 6E0-45954-00          | 12 - 54     |
| 6E0-13621-A2          | 4 - 3       | 656-15748-00          | 5 - 19      | 6E0-24500-11          | 8 - 32      | 6GV-4261A-01          | 2 - 2       |                       | 14 - 32     | 6L5-45987-01          | 12 - 49     |
|                       | 14 - 10     | 6G1-15755-00          | 5 - 14      | 6E0-24500-62          | 8 - 50      | 6E0-42647-01          | 2 - 4       |                       | 14 - 37     | 6E0-81303-41          | 6 - 22      |
| 6E0-14157-00          | 4 - 17      | 6E3-15758-01          | 5 - 15      | 624-24521-02          | 8 - 51      | 6E0-42651-02          | 2 - 5       | 6E0-44322-02          | 12 - 25     | 6E0-81303-81          | 6 - 22      |
| 6E0-14159-00          | 4 - 34      | 6E0-15761-01          | 5 - 16      | 102-24522-02          | 8 - 52      | 6E0-42675-41          | 2 - 7       |                       | 14 - 38     | 6E0-81328-70          | 6 - 13      |
| 6E0-14180-00          | 4 - 6       | 6E4-15770-70          | 5 - 21      | 6J1-24524-00          | 8 - 45      | 6E0-42676-41          | 2 - 8       | 6E0-44323-00          | 12 - 26     | 6E0-81336-70          | 6 - 12      |
| 646-14198-01          | 4 - 8       | 6E4-15772-71          | 5 - 22      | 6E3-24566-61          | 8 - 53      | 6E0-42678-41          | 2 - 9       |                       | 14 - 39     | 6EE-81994-41          | 8 - 61      |
|                       | 14 - 13     | 6G1-15779-00          | 5 - 12      | 6E0-24591-10          | 8 - 48      | 6E0-42681-41          | 2 - 11      | 6E0-44328-00          | 12 - 32     |                       | 9 - 19      |
|                       | 14 - 20     | 67D-21757-00          | 8 - 21      | 6YK-24610-10          | 13 - 2      |                       | 2 - 12      | 6E0-44352-00          | 12 - 28     | 6EE-81994-51          | 8 - 62      |
| 6E0-14198-A0          | 4 - 35      | 6E3-24111-00          | 8 - 13      | 68D-24610-11          | 8 - 14      | 6EE-42698-41          | 2 - 13      |                       | 14 - 41     |                       | 9 - 20      |
|                       | 14 - 11     | 6E3-24115-00          | 8 - 23      | 68D-24612-01          | 8 - 15      | 6EE-42698-51          | 2 - 14      | 6E0-44361-00          | 12 - 33     | 6EE-81995-41          | 5 - 31      |
|                       | 14 - 17     | 6E0-24181-01          | 8 - 28      | 69M-24633-01          | 8 - 20      | 6E0-42711-05-8D       | 9 - 1       | 6E0-44361-10          | 12 - 33     | 6EE-81995-51          | 5 - 32      |
| 646-14212-01          | 4 - 21      | 6E1-24182-01          | 9 - 10      | 624-24634-00          | 8 - 19      | 6E0-42711-10-8D       | 8 - 1       | 646-44365-00          | 14 - 15     | 6E0-82316-01          | 7 - 3       |
| 6E0-14227-01          | 4 - 18      | 6E3-24182-01          | 8 - 10      | 6E3-24641-10          | 8 - 22      | 6EE-42794-41          | 10 - 39     | 646-44365-01          | 12 - 34     | 6E0-82317-00          | 7 - 4       |
|                       | 14 - 24     | 6E0-24183-01          | 6 - 18      | 6E0-26301-01          | 10 - 23     | 6EE-42794-51          | 10 - 40     | 6E0-44366-01          | 12 - 27     | 6A0-82317-01          | 8 - 25      |
| 6E3-14301-06          | 4 - 5       | 6YL-24201-07          | 13 - 1      | 6EE-2817K-01          | 2 - 15      | 6E0-42815-00-8D       | 8 - 2       |                       | 14 - 40     | 663-82370-01          | 7 - 2       |
| 664-14321-01          | 4 - 22      | 6E3-24217-00          | 8 - 49      | 6E3-41111-01-1S       | 3 - 23      |                       | 9 - 2       | 6E0-45111-02-8D       | 11 - 1      | 6E3-82370-21          | 7 - 2       |
| 647-14323-00          | 4 - 20      | 6L5-24251-00          | 1 - 3       | 6E3-41112-A1          | 3 - 24      | 6E0-42816-00          | 8 - 4       | 6E0-45111-12-8D       | 11 - 1      | 682-82556-00          | 8 - 59      |
|                       | 14 - 25     |                       | 8 - 29      |                       | 14 - 4      |                       | 9 - 4       | 6E0-45113-A1          | 3 - 46      |                       | 9 - 17      |
| 647-14326-00          | 4 - 24      | 68T-24251-01          | 1 - 4       | 6E3-41113-01-1S       | 3 - 25      | 6E0-43111-02-8D       | 11 - 9      |                       | 14 - 14     | 6E0-82575-00          | 8 - 58      |
| 6E3-14341-02          | 4 - 14      |                       | 8 - 35      | 6E3-41114-A1          | 3 - 26      | 6E0-43112-01-8D       | 11 - 10     | 647-45151-02          | 11 - 7      |                       | 9 - 16      |
| 648-14342-26          | 4 - 23      | 646-24251-02          | 1 - 4       |                       | 14 - 5      | 6A1-43113-01          | 11 - 17     | 6L5-45251-03          | 1 - 5       | 689-8257Y-00          | 8 - 60      |
| 648-14343-40          | 4 - 15      |                       | 9 - 12      | 6E0-41256-00          | 4 - 42      | 648-43114-01          | 11 - 11     |                       | 12 - 7      |                       | 9 - 18      |
| 6E0-14346-00          | 4 - 31      | 6YL-24260-10          | 13 - 3      | 661-41262-02          | 4 - 46      | 6E0-43116-01          | 11 - 12     | 6E0-45300-05-8D       | 12 - 1      | 6E0-85520-71          | 6 - 6       |
| 6E0-14381-02          | 4 - 7       | 6YL-24268-01          | 13 - 4      | 6E0-41271-01          | 4 - 43      | 6E0-43118-01          | 11 - 13     | 6E0-45300-15-8D       | 12 - 1      | 6E0-85540-73          | 7 - 10      |
| 6E0-14384-01          | 4 - 10      | 6G1-24304-11          | 8 - 37      | 6E0-41272-00          | 4 - 44      | 6E0-43160-01          | 11 - 34     | 6E0-45311-02-8D       | 12 - 2      | 6E0-85548-00          | 7 - 9       |
|                       | 14 - 12     |                       | 9 - 11      | 6E0-42111-02-8D       | 10 - 1      | 6E0-43181-00          | 11 - 27     | 6E0-45315-A0          | 12 - 16     | 6E0-85550-72          | 6 - 1       |
|                       | 14 - 18     | 6G1-24305-05          | 13 - 12     | 6E0-42119-00          | 10 - 13     | 620-43189-00          | 11 - 30     |                       | 14 - 31     | 6E0-85560-72          | 6 - 4       |
| 6E7-14385-01          | 4 - 12      | 6Y1-24305-06          | 13 - 14     | 6E0-42125-00          | 10 - 8      | 6E0-43311-05-8D       | 11 - 23     | 6E0-45316-09          | 12 - 4      | 6E0-85570-03          | 7 - 5       |
|                       | 14 - 21     | 61J-24306-05          | 13 - 7      | 6E4-42129-00          | 10 - 3      | 6E0-43312-02-8D       | 11 - 24     | 6E0-45317-09          | 12 - 3      | 6E0-85592-71          | 6 - 10      |
| 647-14386-00          | 4 - 13      | 6E3-24311-00          | 8 - 30      | 6E0-42129-03          | 10 - 2      | 6E0-43313-00-94       | 11 - 29     | 6E0-45318-01          | 12 - 56     | 6E0-85595-71          | 6 - 8       |
|                       | 14 - 22     | 688-24313-00          | 9 - 13      | 6E0-42131-02-94       | 10 - 5      | 6E0-43614-00-CA       | 11 - 35     | 6E0-45321-01-CA       | 12 - 14     | 6E3-W0001-A5          | 14 - 1      |

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|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|
| 6E0-W0001-C1          | 14 - 28     | 90250-05046           | 12 - 44     | 90501-23215           | 10 - 16     | 93700-06004           | 11 - 6      | 97D95-06045           | 14 - 42     |                       |             |
| 6J1-W0004-00          | 4 - 2       | 90266-04M00           | 2 - 6       | 90502-08M05           | 11 - 45     |                       | 11 - 25     | 97E95-06514           | 8 - 24      |                       |             |
| 6E0-W0078-A5          | 1 - 7       | 90266-04M05           | 11 - 50     | 90508-14M10           | 11 - 36     | 94702-00040           | 1 - 2       | 97E95-06516           | 3 - 19      |                       |             |
|                       | 14 - 35     | 90269-02M09           | 10 - 19     | 90508-14M11           | 11 - 37     |                       | 3 - 48      |                       | 6 - 17      |                       |             |
| 6E3-W0090-05-1S       | 3 - 1       | 90280-04M06           | 6 - 19      | 90508-16020           | 11 - 32     | 94702-00272           | 1 - 2       |                       | 7 - 6       |                       |             |
| 6E0-W0093-05          | 14 - 16     | 90340-08002           | 12 - 11     | 90508-16021           | 11 - 33     |                       | 3 - 48      |                       | 11 - 4      |                       |             |
| 656-W2810-03          | 2 - 16      | 90386-12069           | 8 - 3       | 90510-08M03           | 5 - 4       | 95303-06600           | 5 - 7       | 97E95-06525           | 8 - 27      |                       |             |
| 90101-06335           | 11 - 20     |                       | 9 - 3       | 91490-12010           | 10 - 11     | 95380-06600           | 11 - 22     |                       | 12 - 17     |                       |             |
| 90101-08M07           | 11 - 15     | 90386-26M30           | 10 - 4      | 91490-16010           | 5 - 30      | 95380-06700           | 4 - 36      | 97E95-06530           | 11 - 3      |                       |             |
| 90105-06037           | 3 - 27      | 90386-26M33           | 10 - 7      |                       | 10 - 35     |                       | 8 - 7       | 99001-06600           | 12 - 38     |                       |             |
| 90105-06039           | 3 - 22      | 90387-06119           | 8 - 26      | 91490-25030           | 12 - 51     |                       | 9 - 7       |                       |             |                       |             |
|                       | 3 - 28      | 90387-06371           | 11 - 19     | 92990-04200           | 8 - 17      |                       | 10 - 29     |                       |             |                       |             |
| 90105-06M14           | 6 - 3       | 90387-06504           | 5 - 24      | 92990-05600           | 10 - 34     |                       | 11 - 5      |                       |             |                       |             |
| 90105-06M16           | 3 - 7       | 90387-06M14           | 12 - 13     | 92990-06300           | 12 - 9      | 95380-08600           | 11 - 44     |                       |             |                       |             |
| 90105-06M17           | 3 - 8       | 90430-08003           | 1 - 6       | 92990-06600           | 11 - 21     | 95627-06325           | 4 - 47      |                       |             |                       |             |
| 90116-06M08           | 4 - 48      |                       | 12 - 10     | 92995-06600           | 4 - 37      | 95D95-06010           | 11 - 38     |                       |             |                       |             |
| 90119-05026           | 10 - 6      |                       | 14 - 30     | 93101-10M14           | 12 - 5      | 95D95-06012           | 10 - 30     |                       |             |                       |             |
| 90119-06287           | 5 - 25      | 90445-07M00           | 3 - 11      |                       | 14 - 29     |                       | 12 - 8      |                       |             |                       |             |
| 90119-06302           | 12 - 12     | 90445-07M28           | 3 - 12      | 93101-10M25           | 3 - 18      | 95D95-06016           | 4 - 4       |                       |             |                       |             |
| 90152-05011           | 10 - 18     |                       | 3 - 14      |                       | 14 - 8      |                       | 5 - 17      |                       |             |                       |             |
| 90157-05M16           | 13 - 6      | 90445-07M32           | 3 - 13      | 93101-13M12           | 12 - 20     |                       | 7 - 1       |                       |             |                       |             |
| 90159-04035           | 6 - 14      | 90445-09003           | 8 - 56      |                       | 14 - 33     |                       | 12 - 22     |                       |             |                       |             |
| 90159-04036           | 6 - 9       | 90445-09057           | 9 - 14      | 93101-20M29           | 3 - 37      | 95D95-06020           | 5 - 18      |                       |             |                       |             |
| 90159-05037           | 6 - 11      | 90445-11M57           | 13 - 10     |                       | 14 - 7      |                       | 7 - 11      |                       |             |                       |             |
| 90159-05038           | 6 - 7       | 90445-11M58           | 13 - 8      | 93102-20M25           | 6 - 15      |                       | 8 - 9       |                       |             |                       |             |
| 90159-05039           | 6 - 23      | 90464-09M21           | 8 - 42      |                       | 14 - 3      |                       | 9 - 9       |                       |             |                       |             |
| 90159-05040           | 6 - 23      | 90464-10M53           | 8 - 43      | 93210-08287           | 13 - 13     |                       | 10 - 38     |                       |             |                       |             |
| 90170-10113           | 6 - 20      | 90464-12010           | 8 - 36      |                       | 13 - 15     |                       | 11 - 31     |                       |             |                       |             |
| 90170-16M35           | 8 - 44      | 90465-08M62           | 8 - 47      | 93210-12327           | 10 - 25     | 95D95-06025           | 8 - 12      |                       |             |                       |             |
| 90185-08057           | 11 - 18     | 90465-13M11           | 8 - 31      | 93210-31MJ5           | 3 - 17      |                       | 10 - 32     |                       |             |                       |             |
| 90201-06M30           | 5 - 8       | 90467-06016           | 3 - 10      |                       | 14 - 9      | 95D95-06035           | 11 - 26     |                       |             |                       |             |
| 90201-08M03           | 11 - 16     |                       | 3 - 15      | 93210-42159           | 6 - 16      | 97013-06035           | 5 - 6       |                       |             |                       |             |
| 90201-08M54           | 12 - 52     | 90467-08004           | 8 - 34      |                       | 14 - 2      | 97080-06010           | 7 - 8       |                       |             |                       |             |
| 90201-10119           | 10 - 17     |                       | 8 - 38      | 93210-48214           | 12 - 21     | 97780-40720           | 4 - 41      |                       |             |                       |             |
| 90201-10126           | 6 - 21      |                       | 8 - 41      |                       | 14 - 34     | 97885-04010           | 8 - 54      |                       |             |                       |             |
| 90201-11M49           | 12 - 39     |                       | 8 - 57      | 93306-004U0           | 12 - 6      | 97885-05012           | 10 - 10     |                       |             |                       |             |
| 90201-13M50           | 12 - 42     |                       | 9 - 15      |                       | 12 - 19     |                       | 10 - 22     |                       |             |                       |             |
| 90201-32M48           | 3 - 38      | 90467-08M01           | 12 - 36     | 93306-204U0           | 3 - 33      | 97885-06030           | 8 - 6       |                       |             |                       |             |
| 90202-05088           | 5 - 29      | 90468-07M02           | 3 - 47      | 93310-112V0           | 3 - 41      |                       | 9 - 6       |                       |             |                       |             |
| 90202-07M22           | 10 - 12     | 90468-10005           | 5 - 27      | 93310-418V1           | 3 - 34      | 97890-04007           | 4 - 19      |                       |             |                       |             |
| 90202-12M16           | 4 - 45      | 90468-100A0           | 8 - 18      | 93420-22M03           | 12 - 57     | 97890-05006           | 4 - 9       |                       |             |                       |             |
| 90202-16061           | 10 - 27     | 90480-10M13           | 11 - 8      | 93430-06M02           | 5 - 10      | 97980-04116           | 4 - 11      |                       |             |                       |             |
| 90206-12052           | 8 - 5       | 90480-14M14           | 8 - 8       | 93450-13022           | 3 - 43      |                       | 14 - 19     |                       |             |                       |             |
|                       | 9 - 5       |                       | 9 - 8       | 93604-09066           | 12 - 29     | 97980-04120           | 4 - 25      |                       |             |                       |             |
| 90206-16M06           | 10 - 26     | 90480-25161           | 7 - 7       | 93604-18080           | 12 - 31     | 97980-04210           | 8 - 46      |                       |             |                       |             |
| 90209-18112           | 3 - 36      | 90501-10064           | 12 - 46     |                       | 14 - 43     | 97980-05225           | 4 - 40      |                       |             |                       |             |
| 90240-05003           | 5 - 28      | 90501-100A5           | 8 - 16      | 93606-12019           | 3 - 6       |                       | 12 - 58     |                       |             |                       |             |
| 90243-04M01           | 11 - 14     | 90501-10227           | 5 - 20      |                       | 11 - 2      | 97D95-06045           | 12 - 30     |                       |             |                       |             |